

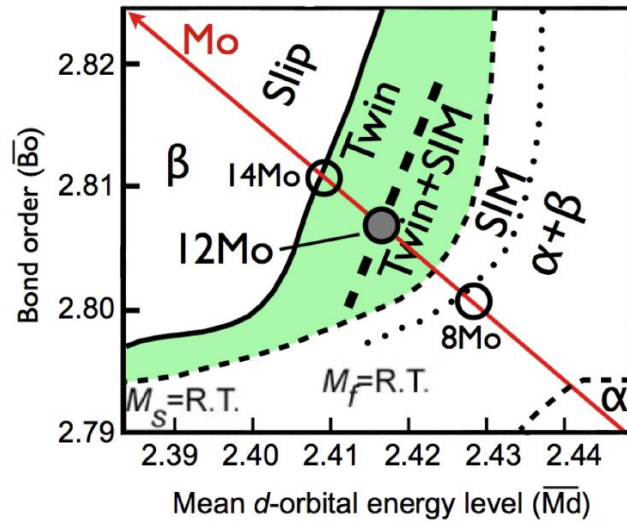
Nucleation mechanism of $\{112\}\langle 111\rangle$ mechanical twins in as-quenched β metastable Ti-12 wt.% Mo alloy

M. Marteleur, H. Idrissi, F. Prima, P.J. Jacques

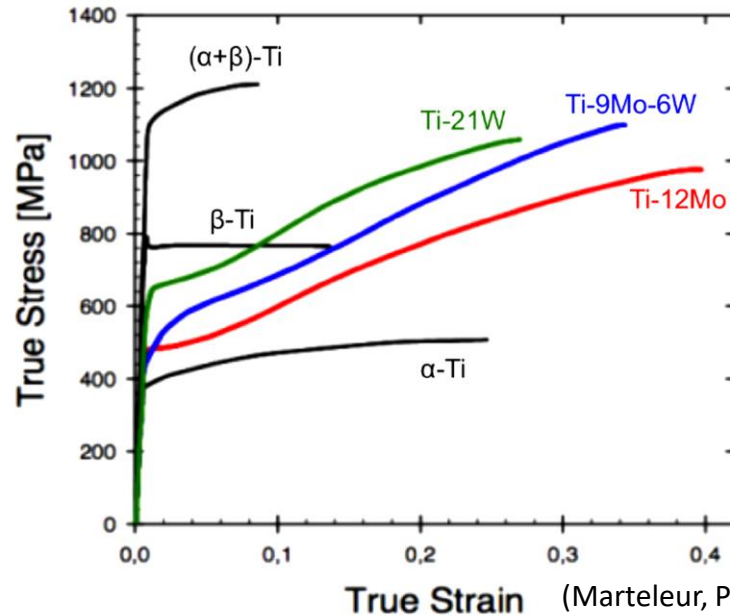
THE 14TH WORLD CONFERENCE ON TITANIUM

12th of June, 2019

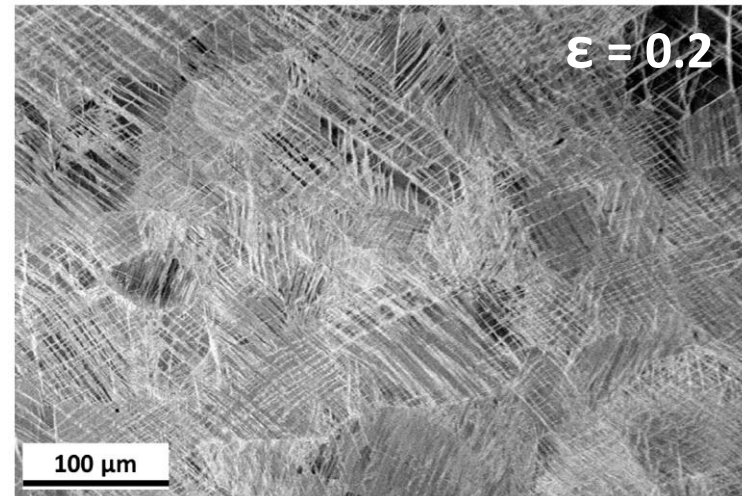
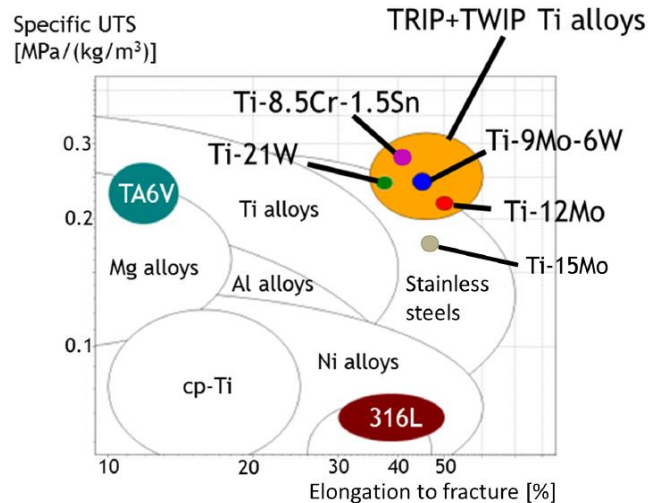
Design of TRIP/TWIP alloys : the seminal work



(Marteleur et al., Scripta Mat. 2012)



(Marteleur, PhD thesis 2017)



Overview of mechanisms of $\{112\}\langle 111 \rangle$ twin formation

1 : Dissociation on 112 planes

- Pole mechanism of Cottrell and Bilby

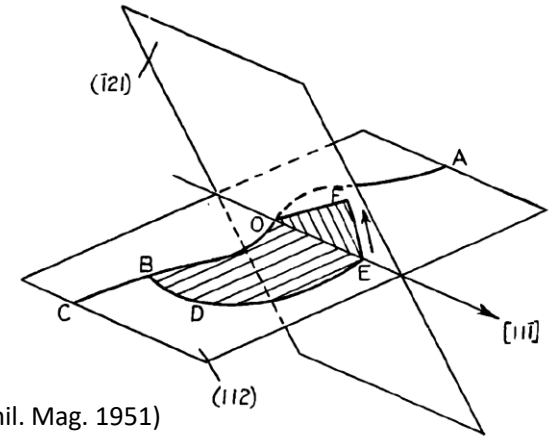
$$\frac{a}{2} [111] \rightarrow \frac{a}{6} [11\bar{1}] + \frac{a}{3} [112]$$

Twinning partial
(glissile)

Pole
(sessile)

Monolayer nucleus :

(Cottrell et al., Lond. Edinb. Dubl. Phil. Mag. 1951)



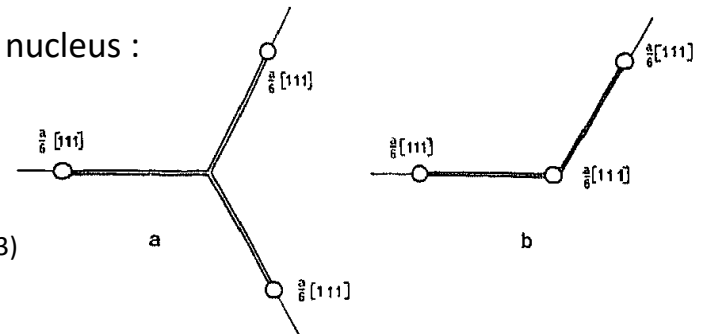
- Sleeswyk adaptation :

$$\frac{a}{2} \langle 111 \rangle \rightarrow \frac{a}{6} \langle 111 \rangle + \frac{a}{6} \langle 111 \rangle + \frac{a}{6} \langle 111 \rangle$$

3 twinning partials

3-layers nucleus :

(Sleeswyk , Phil. Mag. 1963)



unstable $\xrightarrow{\text{Cross-slip}}$ stable

(Vitek, Cryst. Lattice Defects 1974)

2 : Dissociation on 110 planes

3 : Dissociation due to pile-up on sessile jogs

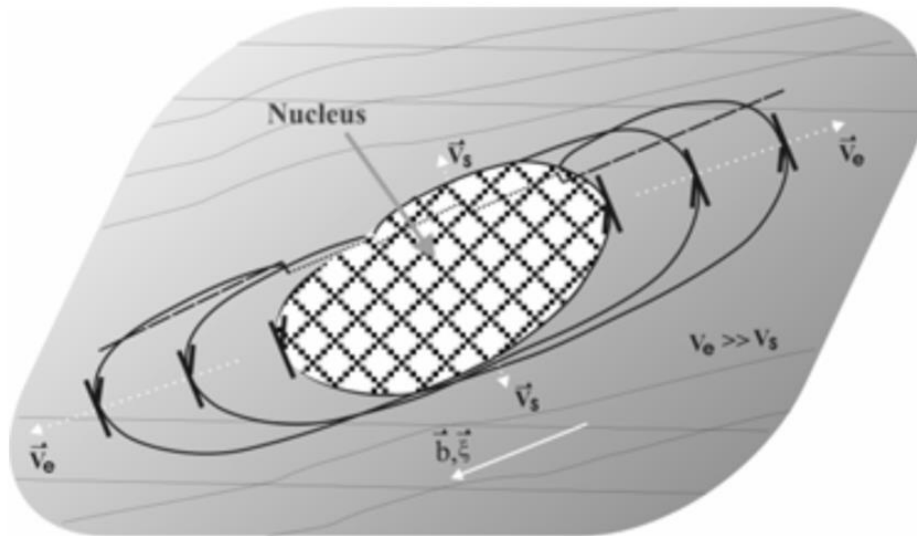
4 : Shuffle mechanism

Overview of mechanisms of $\{112\}\langle 111 \rangle$ twin formation

1 : Dissociation on 112 planes

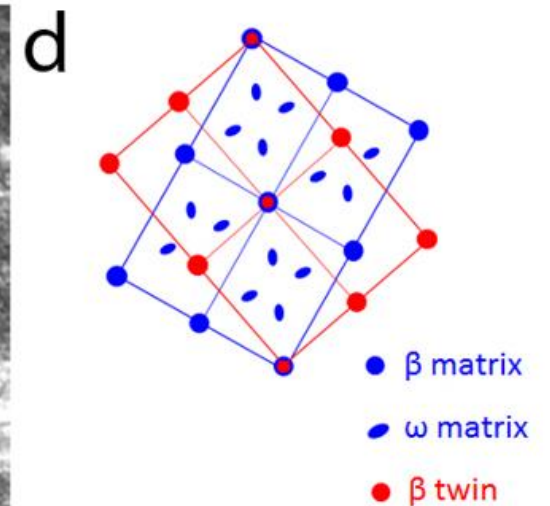
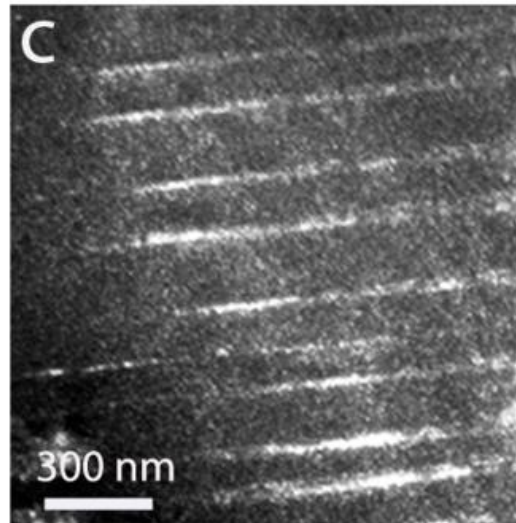
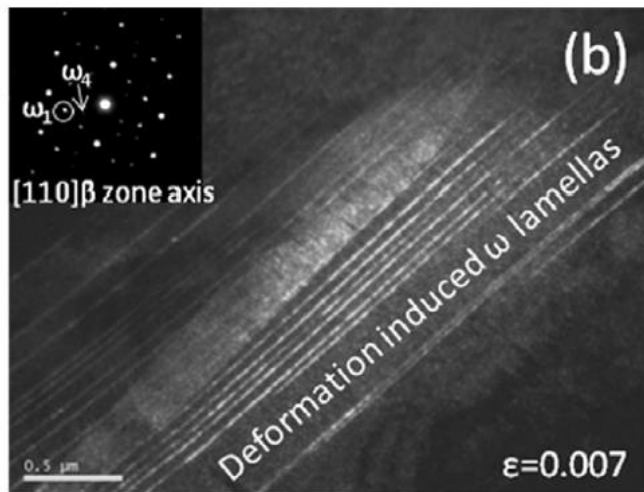
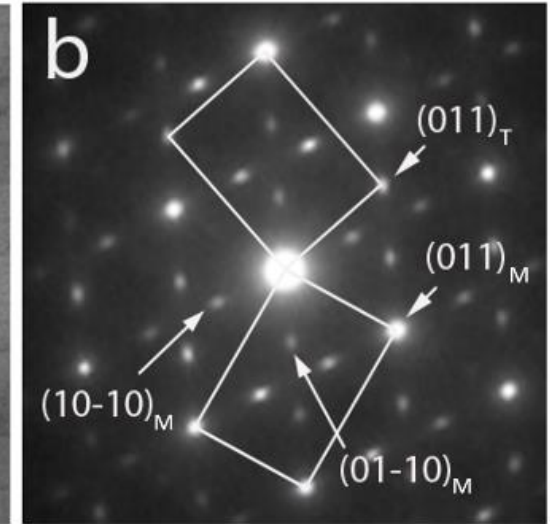
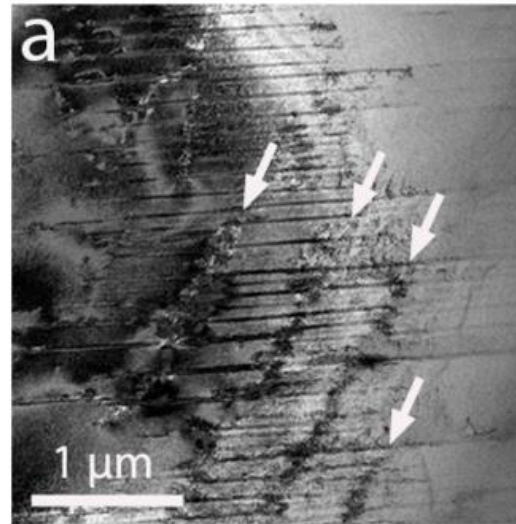
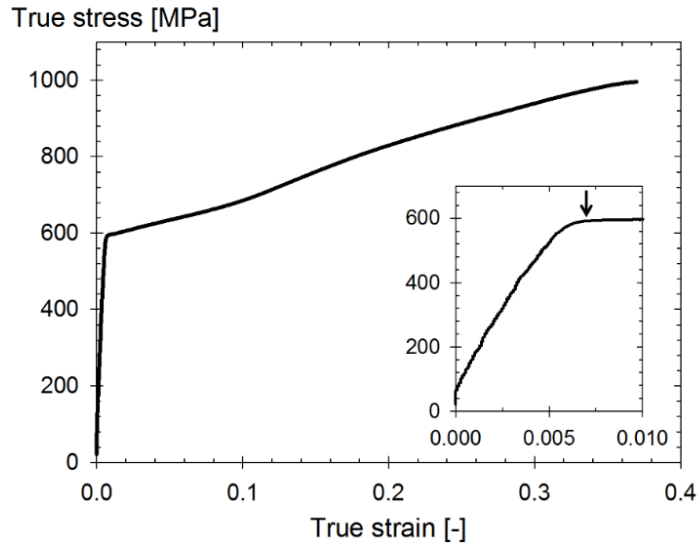
- Hsiung and Lassila extension of Cottrell-Bilby-Sleeswyk model

$$\frac{a}{2}\langle 111 \rangle \rightarrow \text{zonal dislocation} \begin{cases} -\frac{a}{6}\langle 111 \rangle \\ \frac{a}{3}\langle 111 \rangle \\ -\frac{a}{6}\langle 111 \rangle \end{cases} + \text{twinning dislocations} \begin{cases} \frac{a}{6}\langle 111 \rangle \\ \frac{a}{6}\langle 111 \rangle \\ \frac{a}{6}\langle 111 \rangle \end{cases}$$



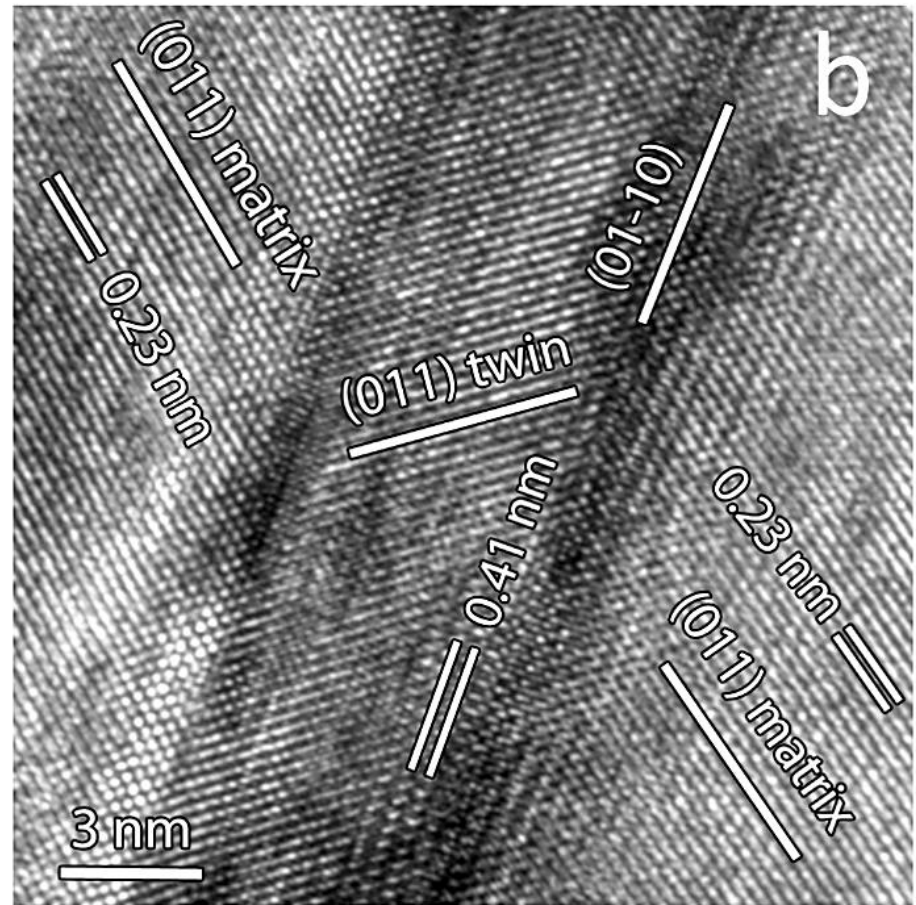
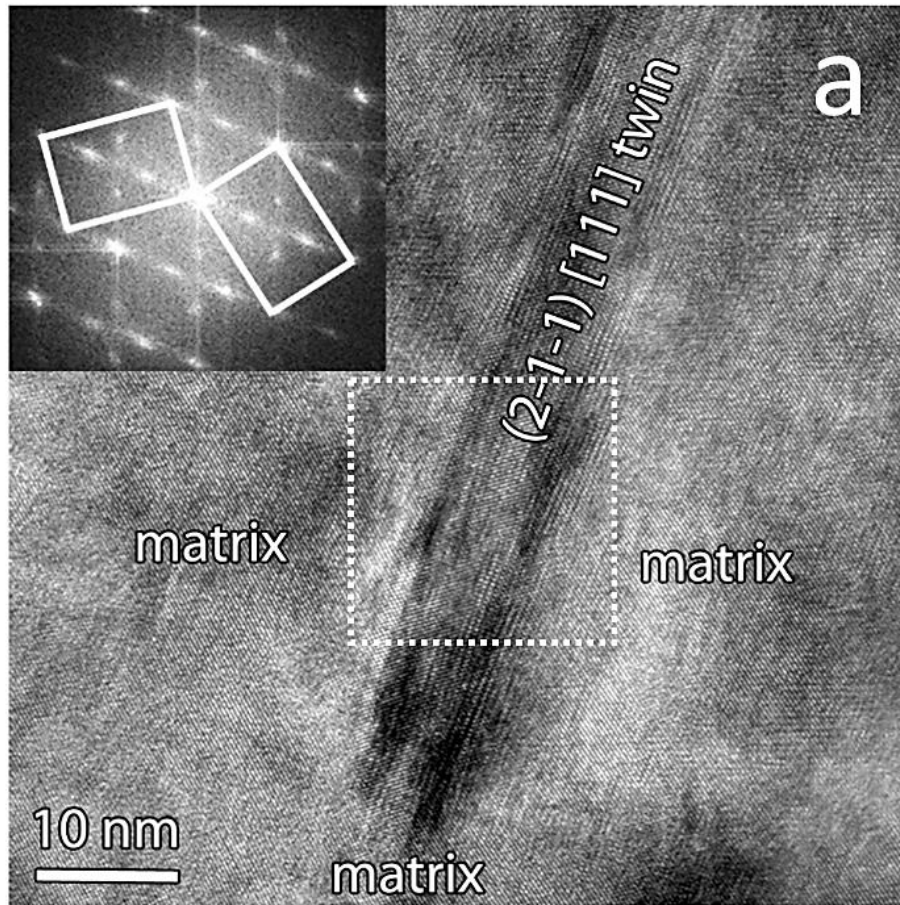
- For shock-induced twins in Ta and Ta alloys
(Hsiung et al., Acta Mater. 2000)
- On Gum metal deformed in compression
(Xing et al., APL 2008)

Post-mortem TEM analysis



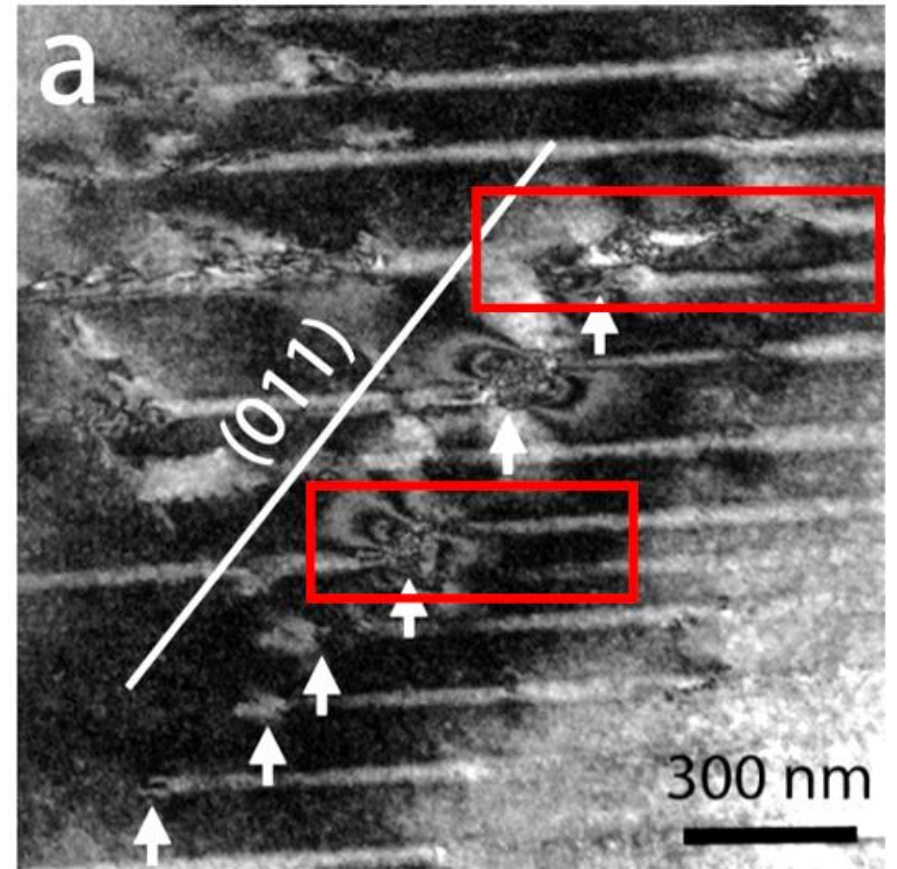
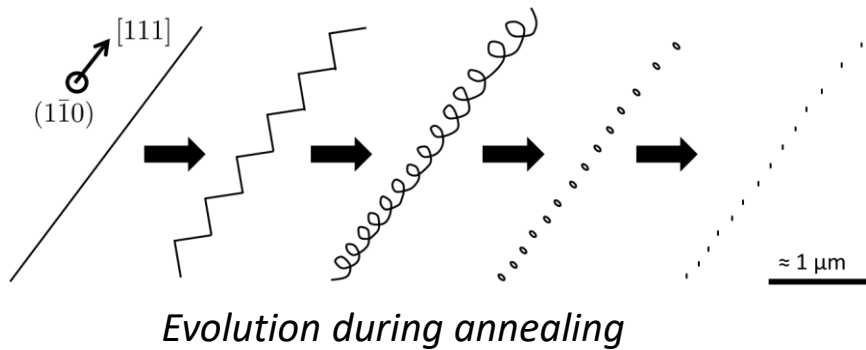
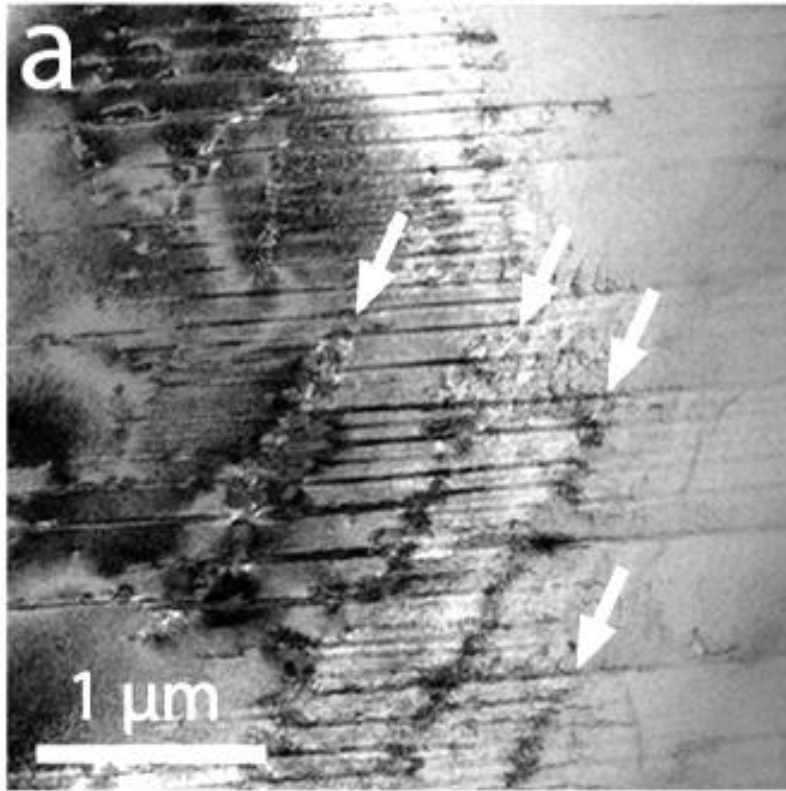
(Sun et al., Acta Mater. 2013)

High resolution observations



- HRTEM highlights the BCC periodicity within the bands
- Precipitation of ω phase at the TB for strain accommodation

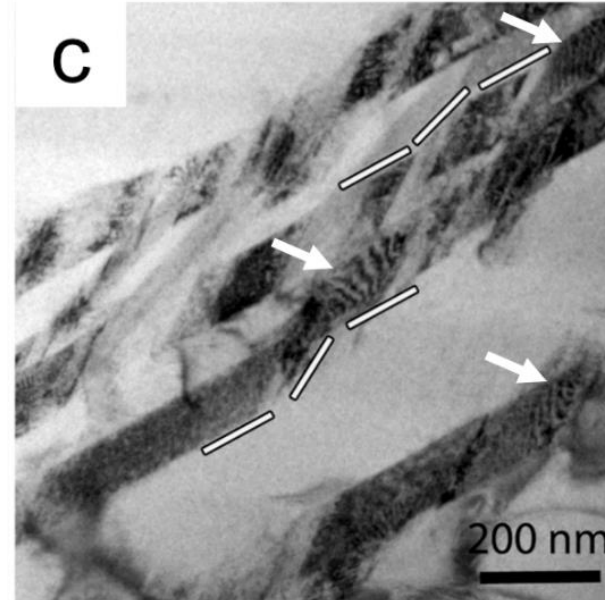
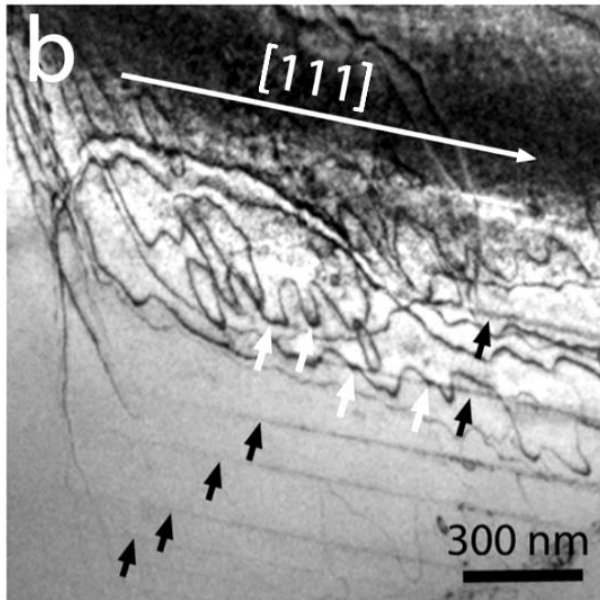
Initial defect configuration



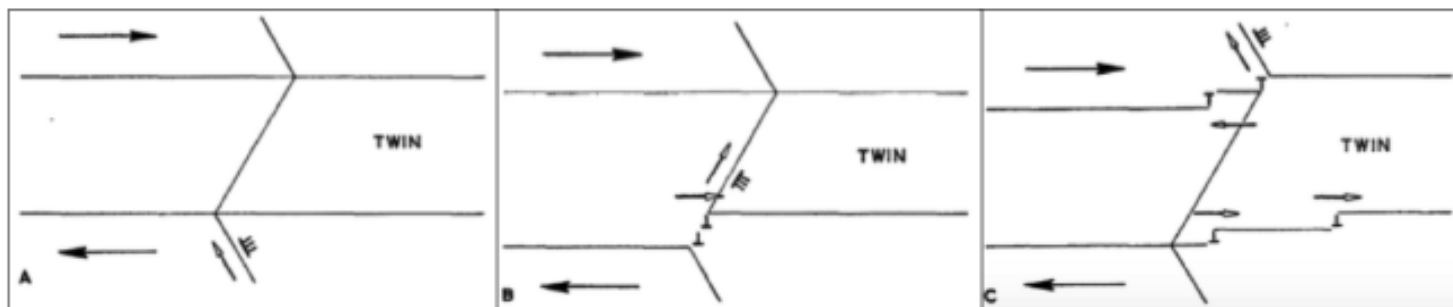
Nucleation on aligned jogs

Jogs initially present in the material

Twins growth mechanism



- Numerous cross-slip events due to dislocation-twin boundary interactions
- Growth of twins by incorporation mechanism proposed by Sleeswyk and Verbraak
- Formation of super-jogs

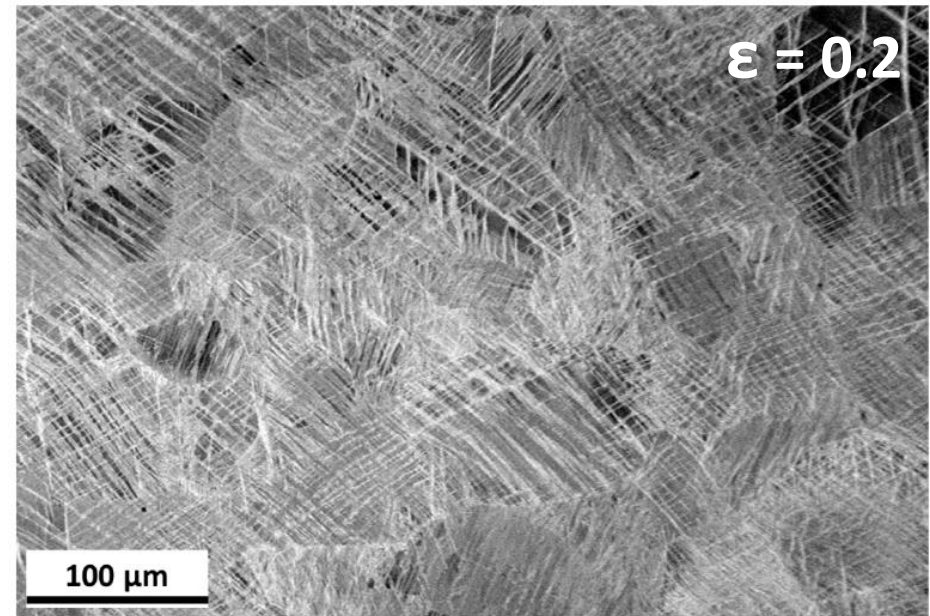
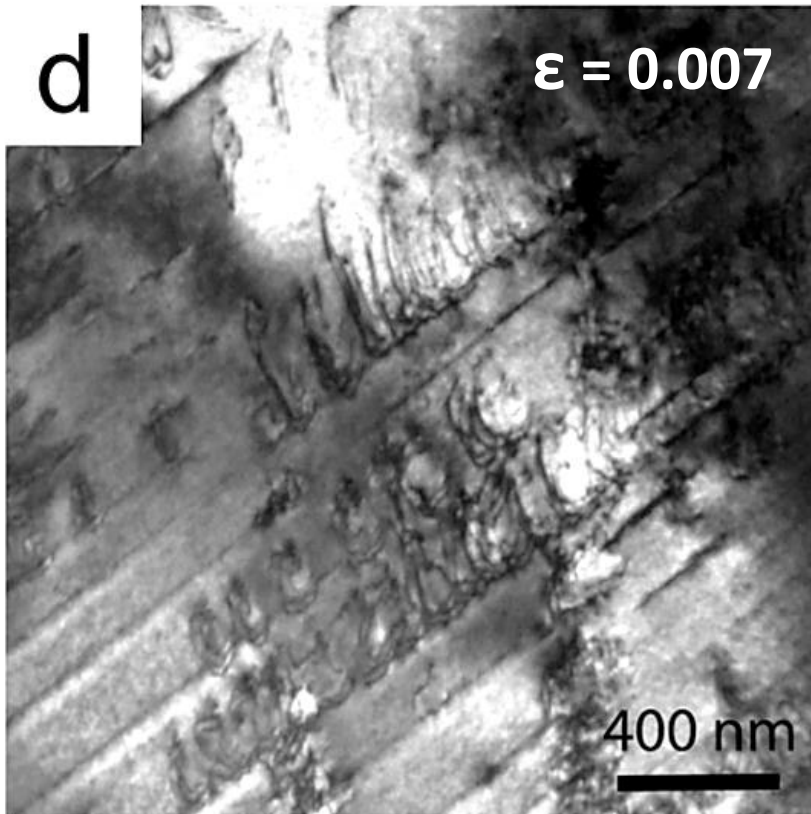


(Sleeswyk and Verbraak, 1961)

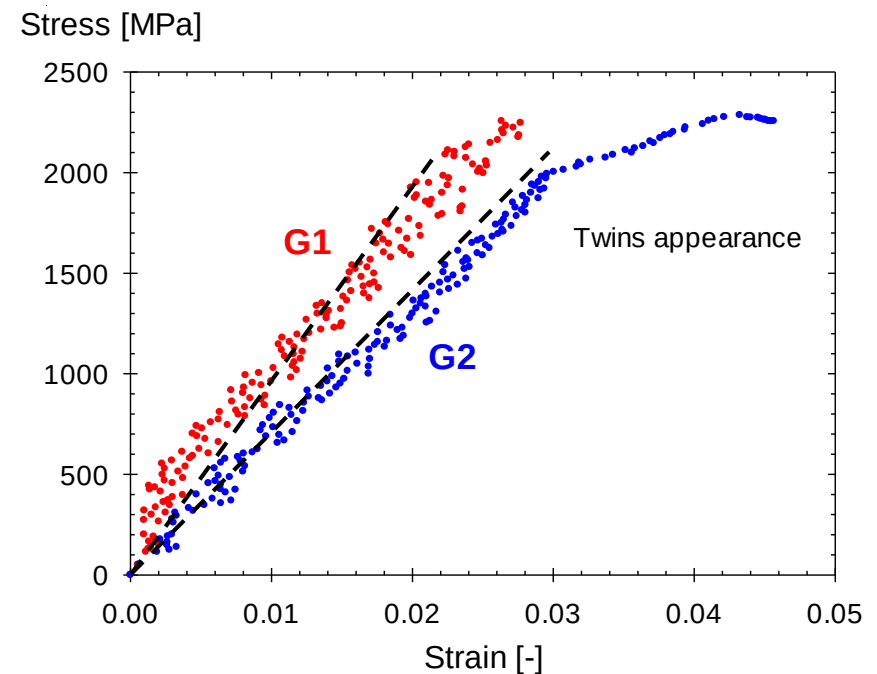
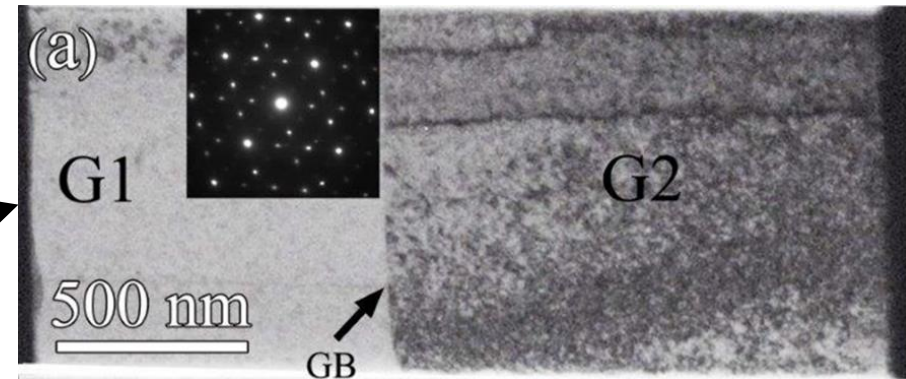
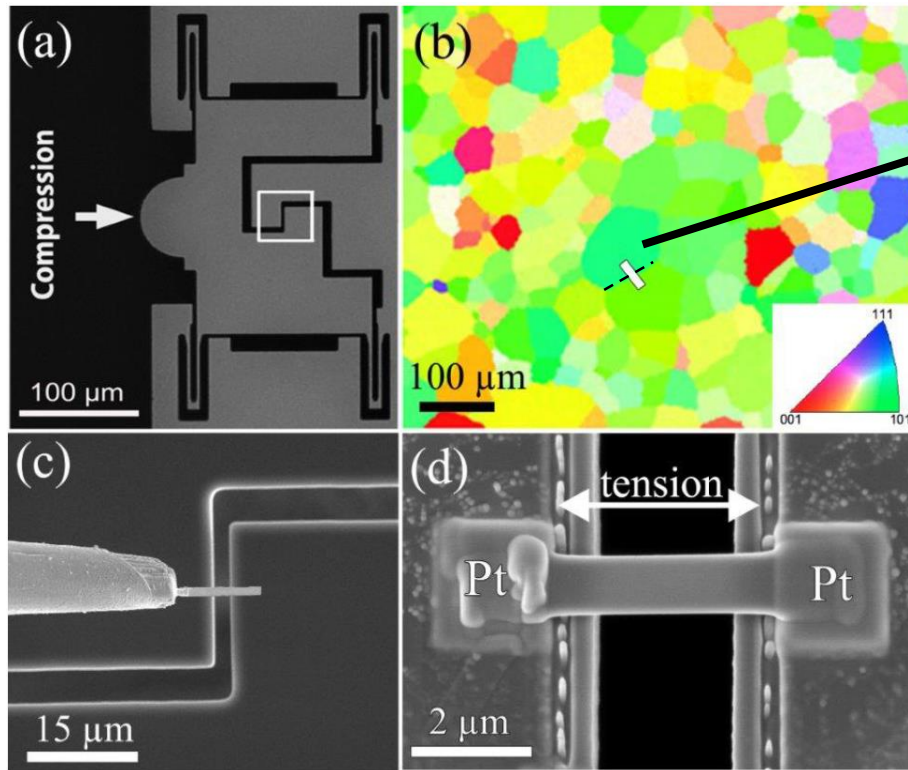
New dislocation sources

- Twin boundaries act as effective dislocation sources
- Emission of dislocations from the jogged interfaces
- Brings the components for subsequent plasticity mechanisms :
 - $\beta \rightarrow \alpha''$ SIM transformation
 - $\{332\}\langle 113 \rangle$ twinning

d



In situ TEM tensile test

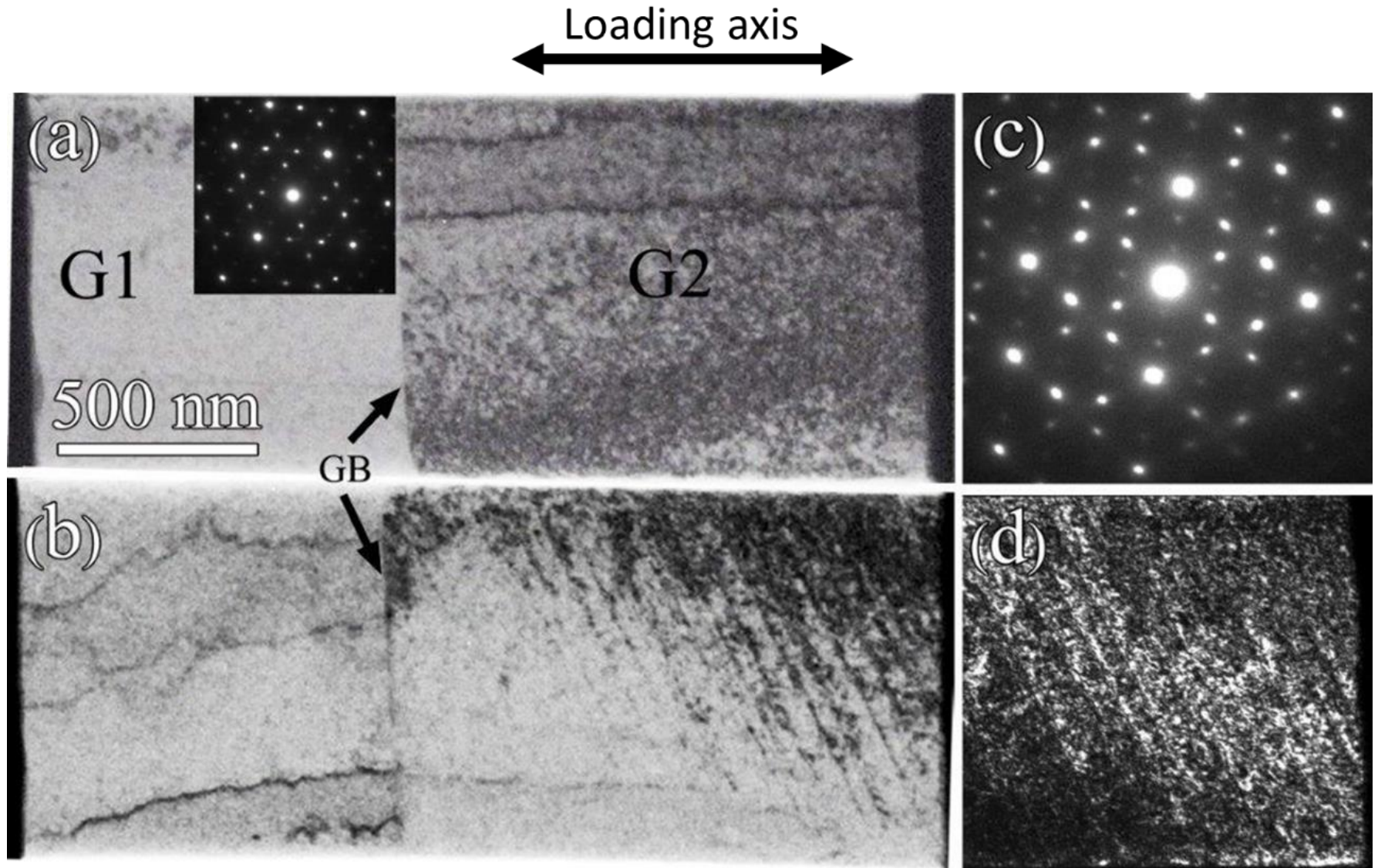


Calculated values of E_{hkl} close to observed ones

$$E_{111} \approx 110 \text{ GPa}$$

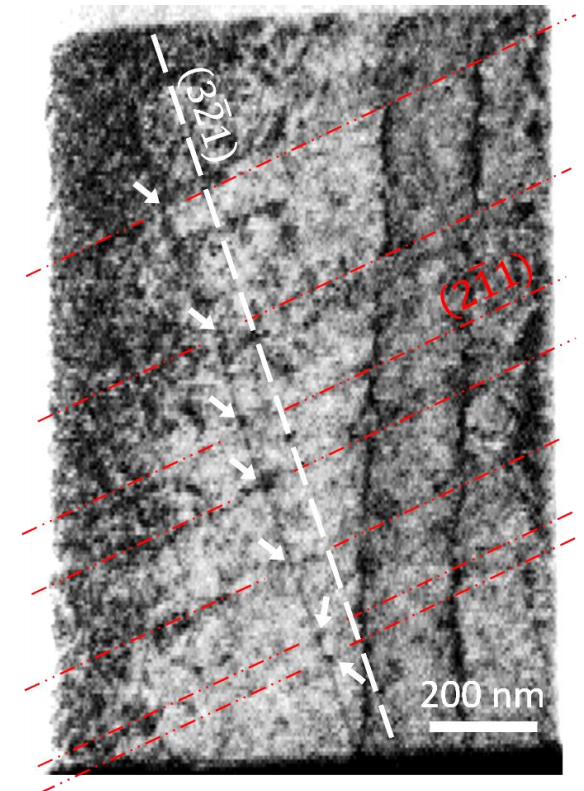
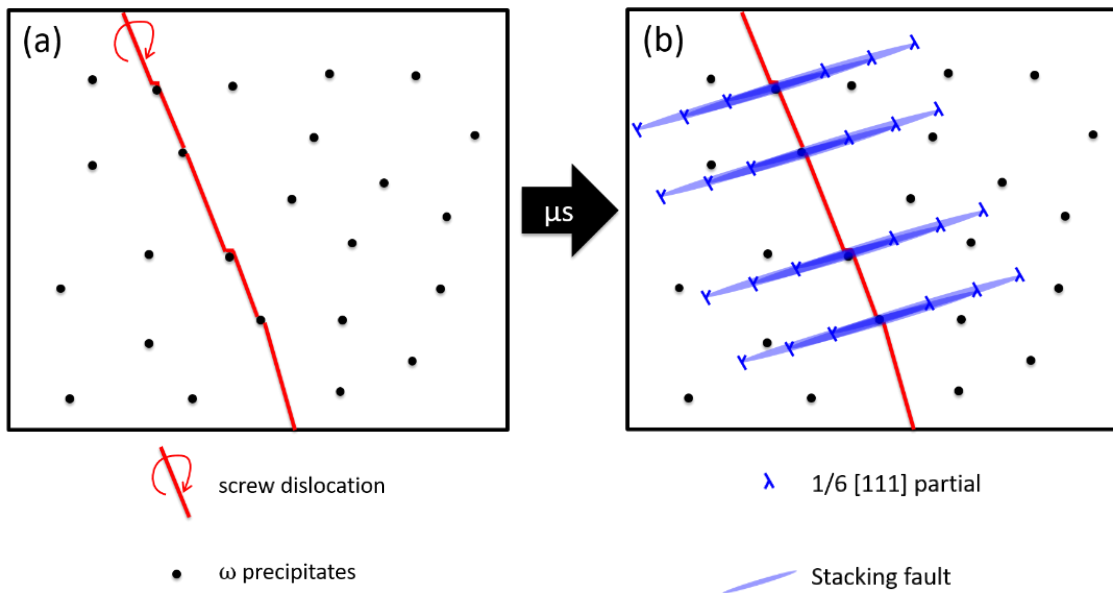
$$E_{112} \approx 72 \text{ GPa}$$

In situ TEM tensile test



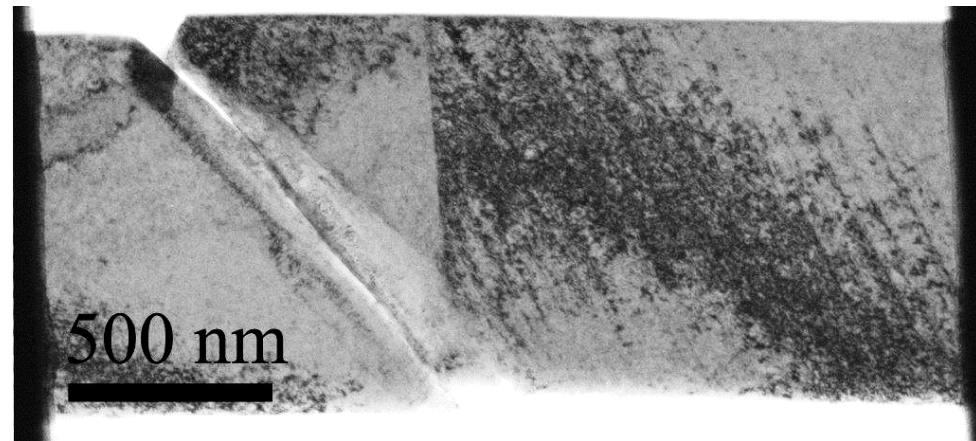
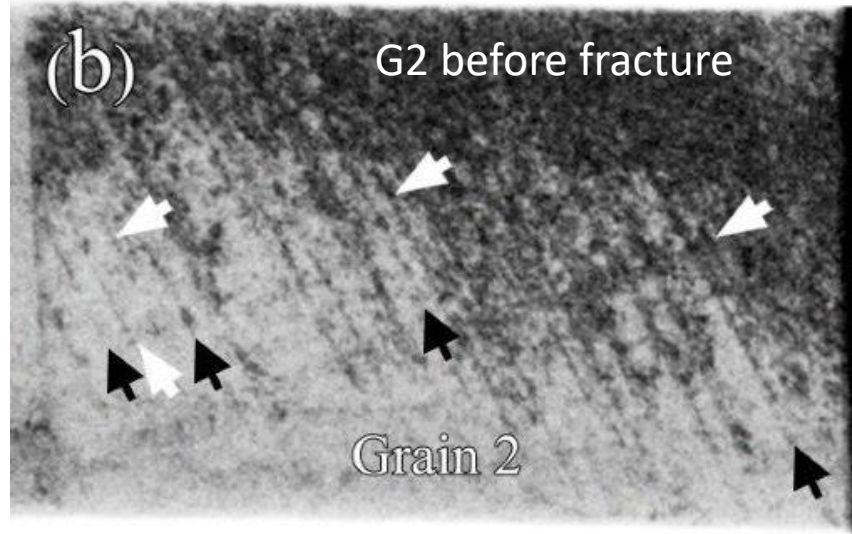
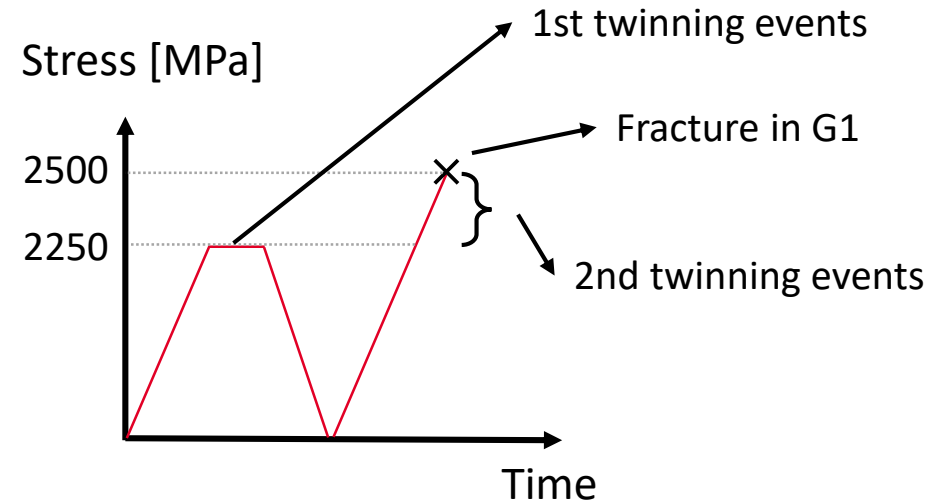
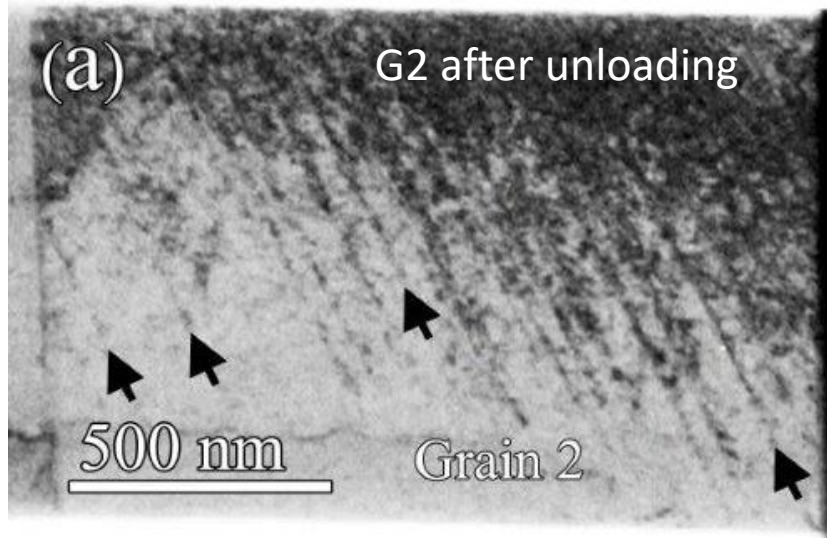
Proposed sequence of twin formation

- First event seems to be the formation of a $\{321\}$ -type screw dislocation
- Interaction of dislocation with ω_{ath} precipitates forms jogs
- Triggering of dissociation reaction for $\{112\}$ twinning on newly formed jogs



	Slip system	Schmid factor
G1	$[\bar{1}11](1\bar{1}2)$	0.351
	$[111](1\bar{2}1)$	0.351
	$[\bar{1}11](\bar{1}10)$	0.322
	$[111](2\bar{3}1)$	0.352
G2	$[11\bar{1}](2\bar{1}1)$	0.386
	$[\bar{1}\bar{1}1](\bar{1}10)$	0.334
	$[\bar{1}\bar{1}1](101)$	0.334
	$[11\bar{1}](3\bar{1}2)$	0.379
	$[11\bar{1}](3\bar{2}1)$	0.379

Second loading : twins multiplication



Conclusions

- Investigation of the $\{112\}\langle 111 \rangle$ twin nucleation mechanism in Ti-12 wt.% Mo grade
- $\{112\}\langle 111 \rangle$ twin nucleation at the onset of plasticity
- Precipitation of a ribbon of ω_{ath} phase at TBs to relax elastic strain field
- Initial defects mandatory for nucleation step, as proposed by Hsiung and Lassila
- *in situ* tensile tests confirm the need of crystalline defects for nucleation step
- Growth of twins by partial dislocation incorporation, forming superjogs at TBs
- Superjogs act as new dislocation sources for further deformation mechanisms

Submitted to Materialia, under review

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