

A penalization method for the Direct Numerical Simulation of low-Mach reacting gas-solid flows

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November 8th

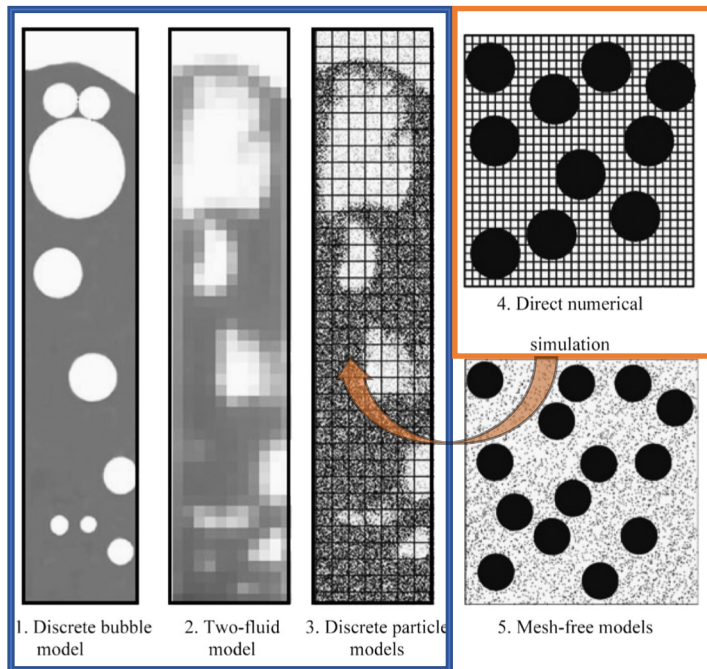


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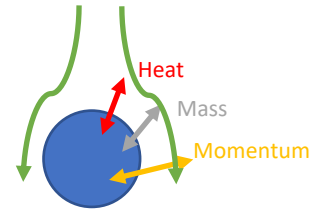
1. Motivation

- **Fluidized beds** : key technology for physical or chemical transformation (drying, coating, combustion, base chemicals production,...)
- Modeling strategies :



Reproduced from Deen et al, "Review of direct numerical simulation of fluid-particle mass, momentum and heat transfer in dense gas-solid flow", Chem. Eng. Sc. , 2014

- **Large-scale** fluidized beds simulation:
1-D model, TFM or CFD-DEM
→ need for closure laws



- **Direct Numerical Simulation** powerful tool to build new closure laws from fundamental conservation principles (mass, momentum, energy)
- Most DNS work based on
 - incompressibility approximation
 - 0-D description of the particle

2. The weakly compressible approximation

- Gas-solid reacting flows:
 - Heat release / consumption
 - Molecular weight changes ($A \rightarrow 2B, A + B \rightarrow C, \dots$)
 - temperature and species concentration gradients in the vicinity of the particle surface
 - non-negligible **density fluctuations**
- Fully compressible Navier-Stokes equations: time step constraint fixed by the speed of sound → **costly !**

but...

- Most industrial flows occur at **low Mach**: $M = \frac{u}{c} \ll 1$
- **Weakly compressible formulation** of the N-S equations:
 - acoustic modes removed → $\Delta t \simeq \Delta t_{incompressible}$
 - $p(\mathbf{x}, t) = p'(\mathbf{x}, t) + p_0(t)$
 - $p_0 = \frac{\rho RT}{\bar{W}}$: uniform thermodynamic pressure

Weakly compressible Navier-Stokes equations:

$$\frac{\partial(\rho \mathbf{u})}{\partial t} = -\nabla \cdot (\rho \mathbf{u} \mathbf{u}) + \nabla \cdot \tau - \nabla p'$$

$$\frac{\partial T}{\partial t} = -(\mathbf{u} \cdot \nabla)T + \frac{1}{\rho c_p} \nabla \cdot (\kappa \nabla T) - \frac{dp_0}{dt} + \sum_{k=1}^{N_s} \dot{w}_k h_k$$

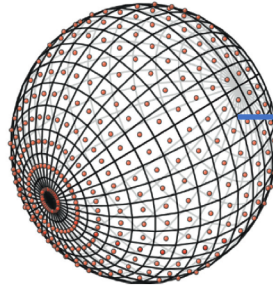
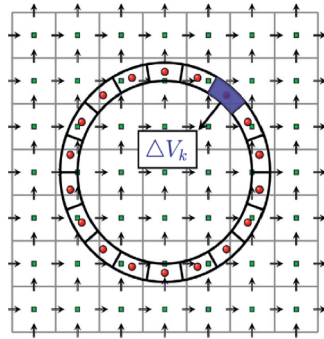
= 0 if open domain ($p_0 = p_{atm}$)

$$\frac{\partial Y_k}{\partial t} = -(\mathbf{u} \cdot \nabla)Y_k + \frac{1}{\rho} \nabla \cdot \left(\frac{\rho D}{\bar{W}} \nabla(Y_k \bar{W}) \right) - \dot{w}_k$$

Density is updated from the equation of state: $\rho = \frac{p_0 \bar{W}}{RT}$

3. The penalization method

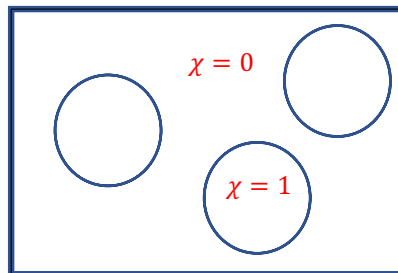
- Classical *Immersed Boundary Method* :



Lagrangian tracking of surface points used to impact the presence of the solid phase on the flow fields

Reproduced from : H. Tavassoli, S. H. L. Kriebitzsch, M. A. van der Hoef, E. A. J. F. Peters, and J. A. M. Kuipers, "Direct numerical simulation of particulate flow with heat transfer," *Int. J. Multiph. Flow*, vol. 57, pp. 29–37, Dec. 2013.

- Penalization method* : the solid phase is tracked with a **mask** function, χ



- Solid phase = porous media with **vanishing permeability η**
- Classical Navier-Stokes equations are penalized with **additional source terms** to enforce the desired surface boundary condition

What kind of boundary condition ?

- **Dirichlet** : $\phi = \phi_s$

e.g. $\mathbf{u} = \mathbf{u}_s, T = T_s, Y_k = Y_{ks}$

$$\frac{\partial \phi}{\partial t} = RHS - \chi \frac{(\phi - \phi_s)}{\eta}$$

η controls the accuracy: the smaller, the more accurate
implicit treatment is trivial $\rightarrow \eta$ as small as we want !

- **Neumann-Robin** : $\alpha\phi + \beta \frac{\partial \phi}{\partial n} = f$

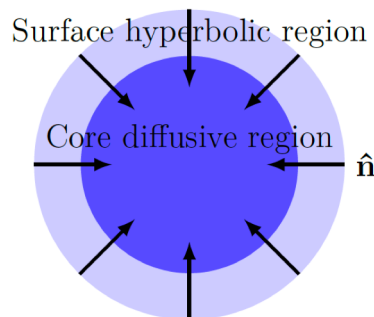
$\frac{\partial T}{\partial n} = 0$: no heat flux

$Da Y_k + d_p \frac{\partial Y_k}{\partial n} = 0$: surface reaction ; $Da = \frac{k d_p}{D_f}$: Damköhler number

$$\frac{\partial \phi}{\partial t} = (1 - \chi) RHS - \chi \frac{\left(a\phi + b n_i \frac{\partial \phi}{\partial x_i} - f \right)}{\tilde{\eta}}$$

The source term is no longer local $\rightarrow$ **explicit** treatment

$\rightarrow$ stronger constraint on the time-step



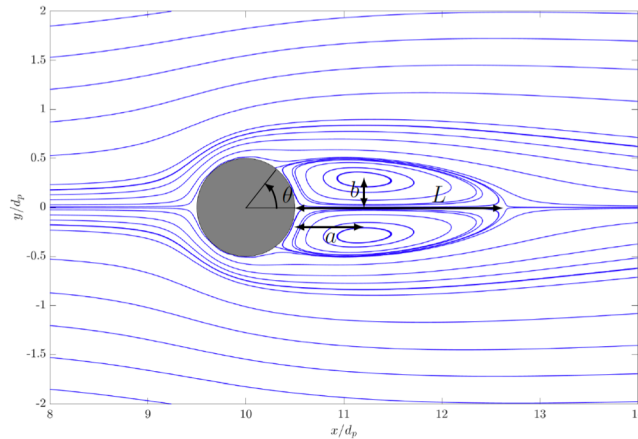
Characteristics propagate the boundary condition inwards

$\rightarrow$ propagation is stopped before the core region to avoid crossing of characteristics

4. Results

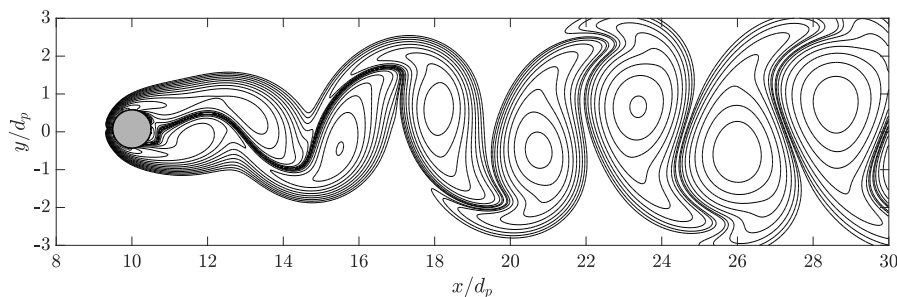
A. Validation (non-reactive case)

- $Re_p = 40$

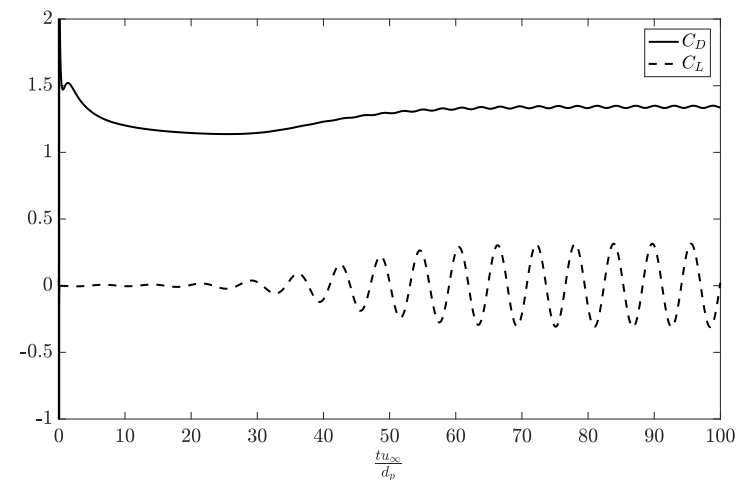


Study	C_D	$\frac{a}{d_p}$	$\frac{b}{d_p}$	$\frac{L}{d_p}$	θ
Present	1.57	0.73	0.57	2.15	53.1°
Bigay et al. [27]	1.57	0.70	0.59	2.22	50.3°
Canuto & Taira [28]	1.54	0.72	0.59	2.24	53.8°
Linnick & Fasel [29]	1.52	0.72	0.60	2.28	53.6°
Denis & Chang [30]	1.52	—	—	2.35	53.8°
Tritton* [25]	1.59	—	—	—	—
Bouard & Countanceau* [26]	—	0.76	0.59	2.13	53.8°

- $Re_p = 100$

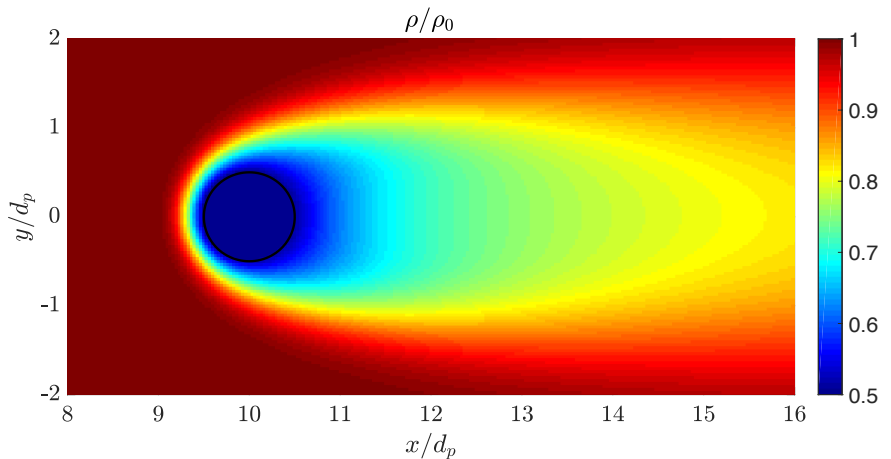
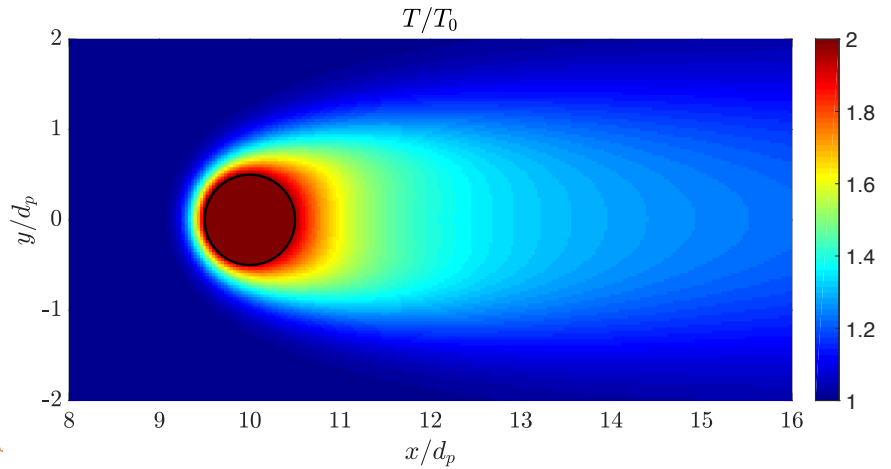
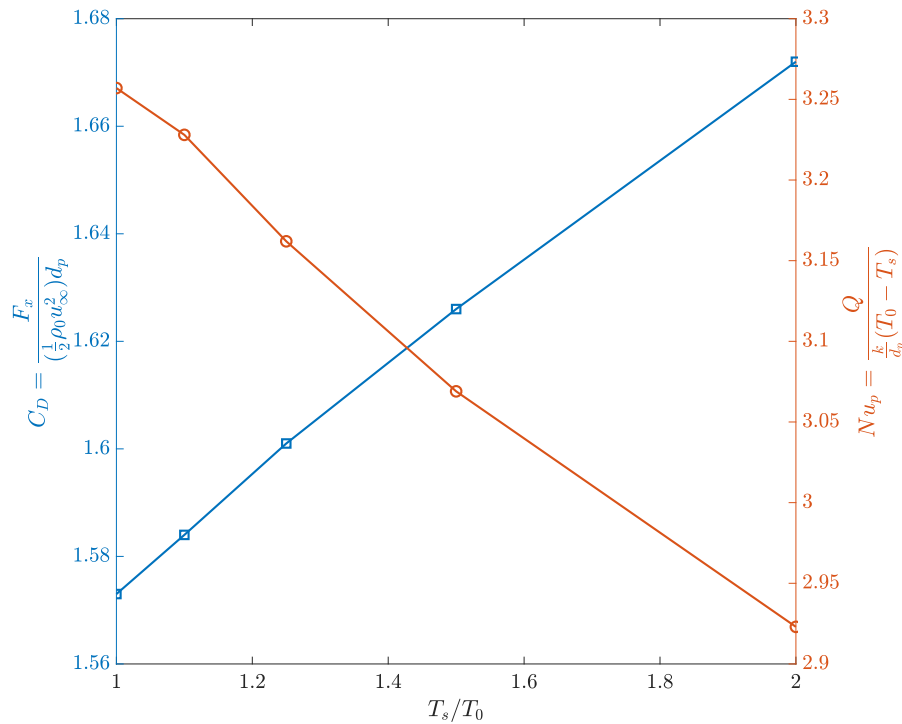


Study	$\overline{C_D}$	St
Present	1.34	0.170
Canuto & Taira [28]	1.34	0.167
Mittal et al. [31]	1.35	0.165
Apte et al. [32]	1.36	0.165



B. Impact of compressibility on C_D, Nu

- Set of numerical simulations with increasing values for the solid-phase temperature T_s
- $\uparrow$ of the drag and $\downarrow$ of the heat transfer coefficient when $\frac{T_s}{T_0} \uparrow$



C. Infinitely fast reaction

- In the case of a very fast reaction $A \rightarrow B$, the **surface is free of reactant**: $Y_{A,s} = 0, Y_{B,s} = 1$.
All the mass flux transferred from the fluid has reacted (no accumulation) :

$$\dot{m}_{A,f \rightarrow s} = R_A$$

- The heating rate induced by the reaction is obtained as

$$Q_r = \sum_{k=1}^{N_S} R_k h_k$$

- Mass balance over the whole particle (infinitely fast solid heat conduction approximation)

$$m_s c_{ps} \dot{T}_s = Q_r + Q_{f \rightarrow s}$$

→ update T_s at next time: **new Dirichlet BC**

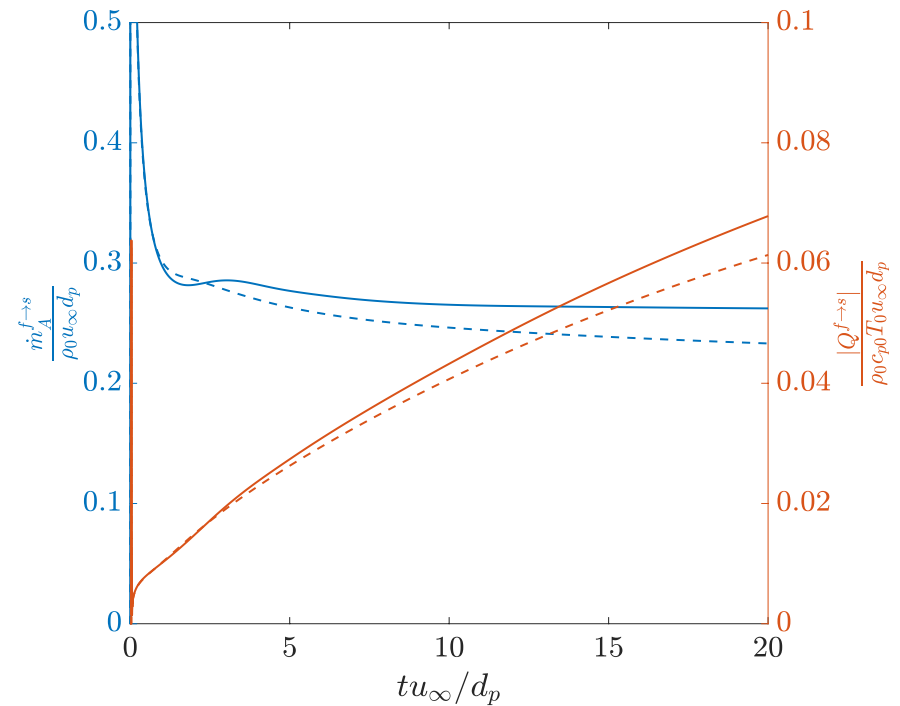
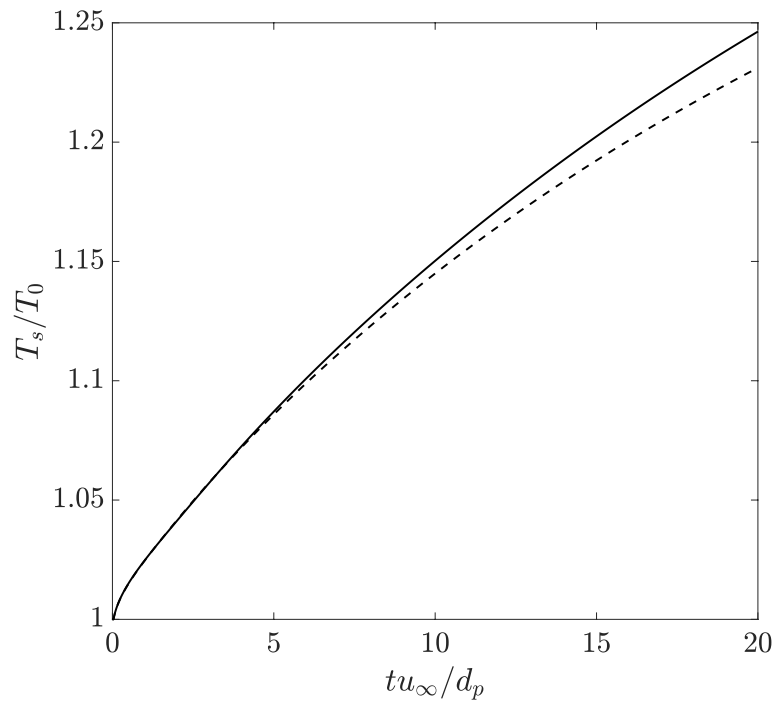
- Practical feature of the penalization method : interfacial fluxes can be estimated from **volume integration**:

e.g.

$$\dot{m}_{A,f \rightarrow s} = \int_{V_s} \chi \rho \frac{(Y_A - Y_{A,s})}{\eta} dV$$
$$Q_{f \rightarrow s} = \dot{T}_s \int_{V_s} \rho c_p dV + \int_{V_s} \chi \rho c_p \frac{(T - T_s)}{\eta} dV$$

C. Infinitely fast reaction

- Comparison of the the solid phase temperature increase between the incompressible (solid line) and the weakly compressible (dashed line) case
- Reduced mass transfer induced by the temperature increase (density decrease)
 - reduced heat release in the solid phase
 - slower increase of T_s



D. Finite-rate surface reaction

- Using the Neumann-Robin implementation of the penalization method, we can treat **finite-rate** surface reactions

e.g. first order irreversible reaction $A \rightarrow B$ or $A \rightarrow 2B$

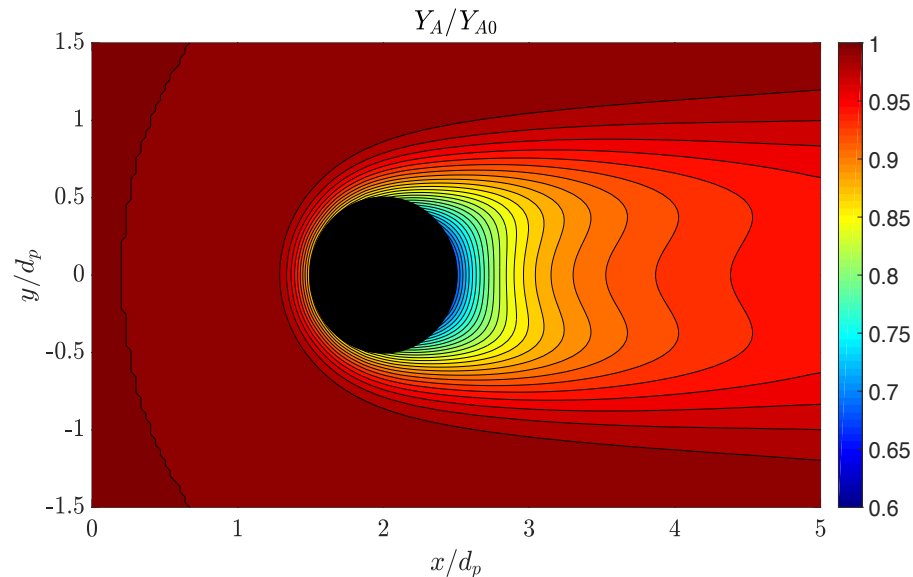
- Balance between the diffusive flux and the consumption rate of reactant A :

$$-\rho D \frac{\partial Y_A}{\partial n} = k \rho Y_A$$

corresponds to a Robin-type BC:

$$Da Y_A + d_p \frac{\partial Y_A}{\partial n} = 0$$

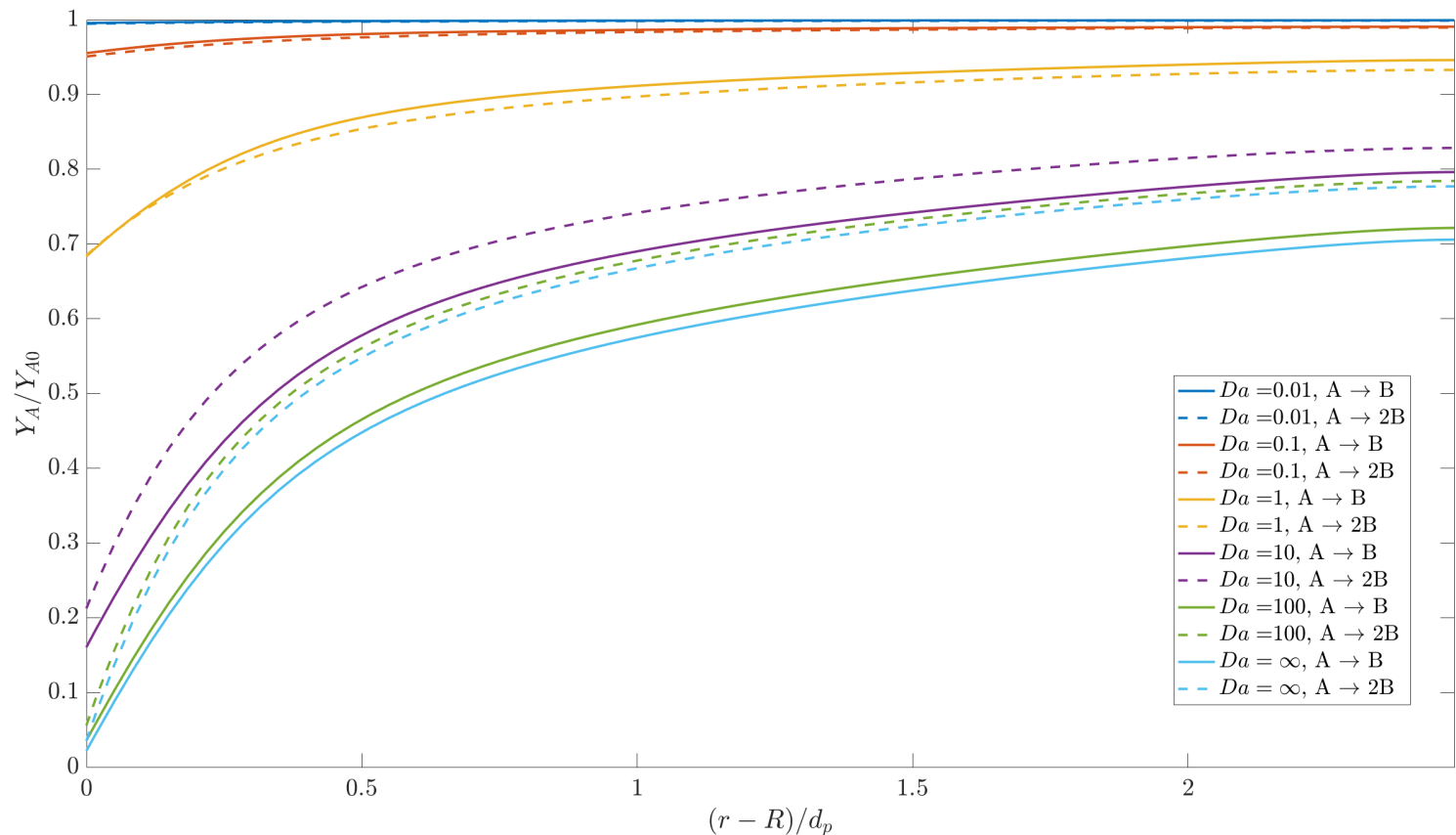
- Mass fraction field: $Re_p = 40, Sc = 0.7, Da = 1$



D. Finite-rate surface reaction

Impact of expansion ($A \rightarrow 2B$) on conversion ?

At higher Damköhler number, i.e. when diffusion becomes rate-limiting, volume expansion decreases the reactant conversion



5. Conclusion and outlook

- Original combination of the weakly compressible approximation and the penalization method
- Easy-to-implement method with computational cost similar to the fully incompressible case
- Application to a large range of situations in reaction engineering
 - Dirichlet BC : fixed temperature, composition (infinitely fast reaction)
 - Neumann-Robin BC : finite-rate surface reaction
- In each case, the impact of density changes induced by temperature and composition fluctuations is assessed

What's next ?

- 3-D implementation in in-house 4th order code (in progress)
- DNS of a small-scale fluidized bed (up to 10^3 particles)
- Extraction of transfer laws for feeding large-scale models

Acknowledgements

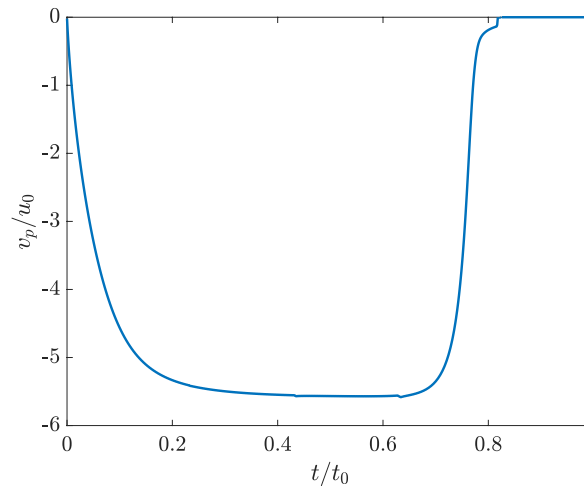
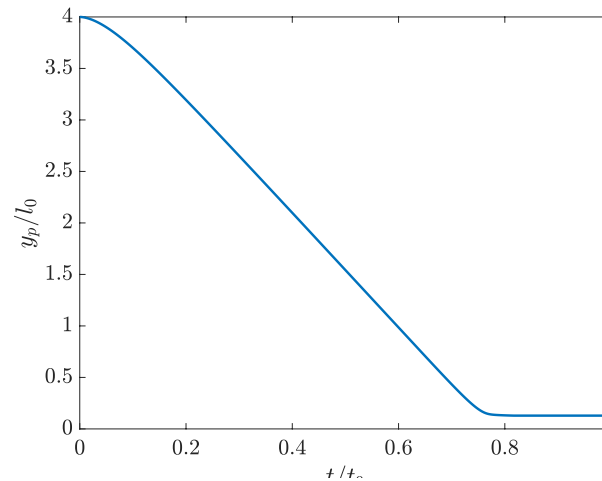
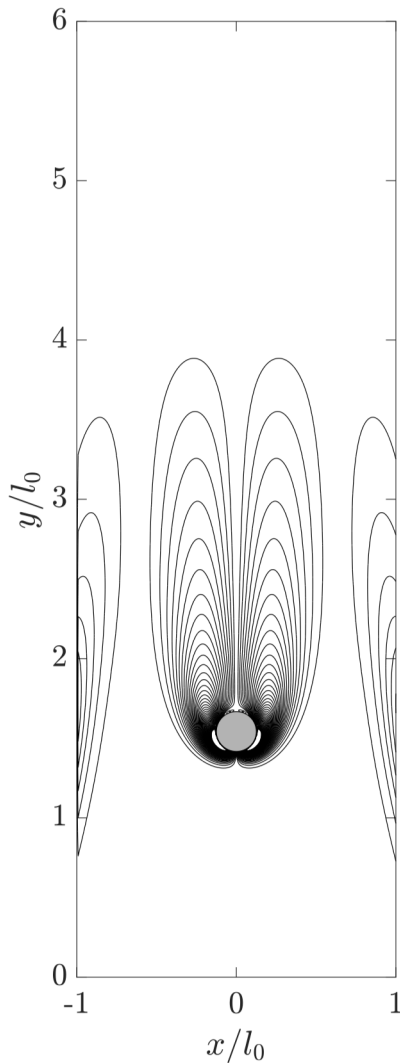
This work was supported by the Fonds de la Recherche Scientifique – FNRS

Computational resources were provided by the Consortium des Équipements de Calcul Intensif – CÉCI



Back-up slides

Validation of the solid-fluid coupling : sedimentation problem



Measure terminal
particle Reynolds
number :

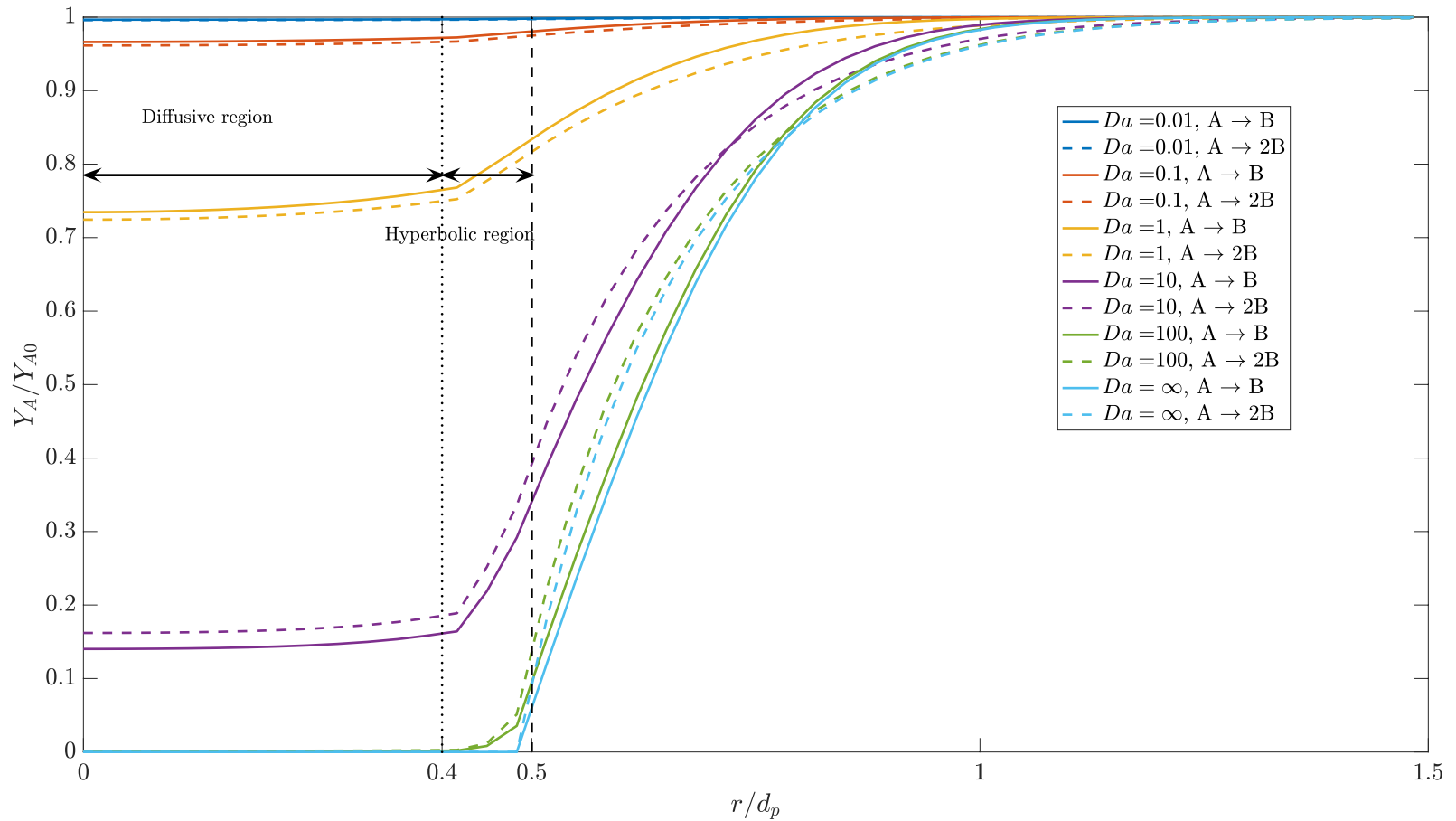
$$Re_t = 17.4$$

vs. Glowinski et al. :

$$Re_t = 17.31$$

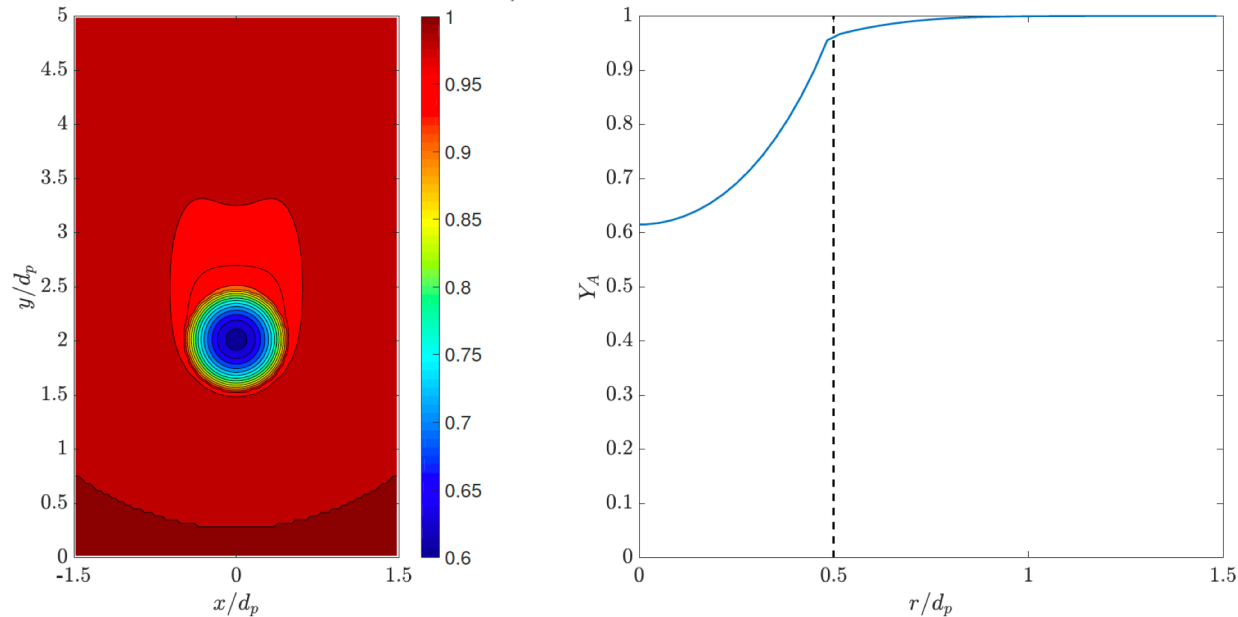
→ good agreement

Hyperbolic and diffusive regions for characteristics propagation



Intraparticle reaction-diffusion process:

$$\frac{\partial Y_k}{\partial t} = -\mathbf{u} \cdot \nabla Y_k + \frac{1}{\rho} \nabla \cdot (\rho [(1 - \chi) \mathcal{D}_f + \chi \mathcal{D}_s] \nabla Y_k) - \chi k Y_A,$$



Mass flux conservation :

$$-\rho D_s \frac{\partial Y_{A,s}}{\partial n} \Big|_{\Gamma} = -\rho D_f \frac{\partial Y_{A,f}}{\partial n} \Big|_{\Gamma}$$

→ The ratio between the slopes of species concentration profiles must be the inverse of the ratio between diffusivities.

For $D_s = 0.1D_f$, we get a ratio of 9.73, i.e. a 2.3% error.