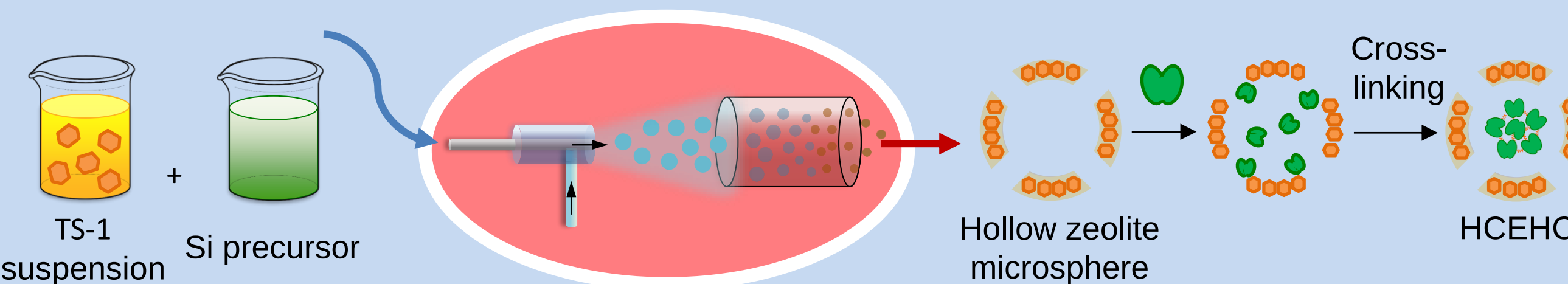
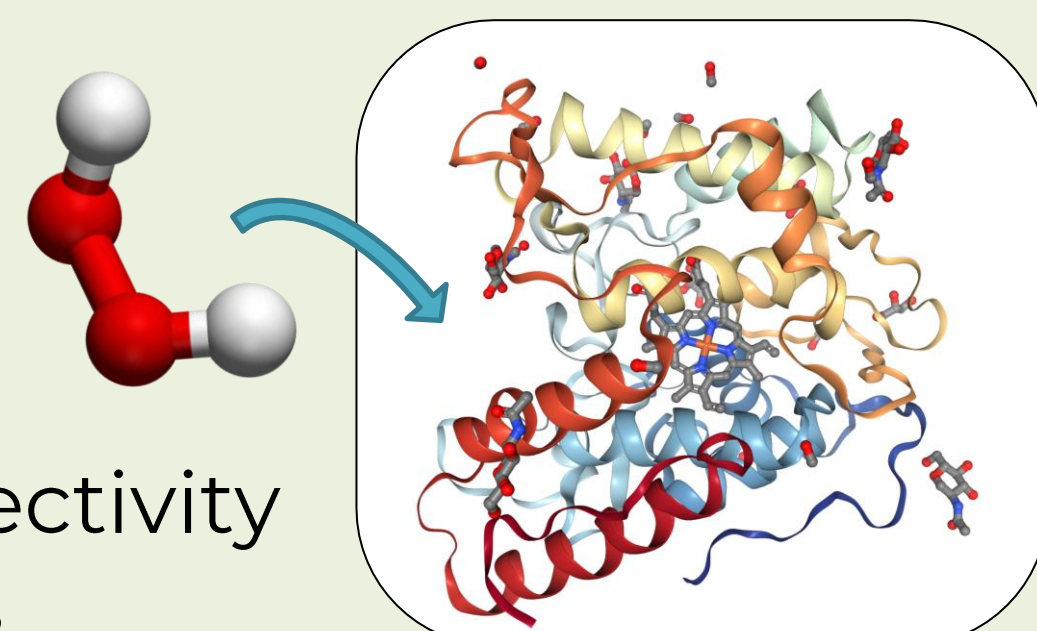




Introduction:

- **Unspecific peroxygenases (UPO)** allow selective **C-H oxyfunctionalization** at **room temperature** [1]
- Require **no cofactors**, H_2O_2 for oxygen atoms & final electron acceptor
- Unspecific: endless **substrate** choices
- **Regio + enantio selective**
- Highly engineered protein: [2]
 - + Resistant to **organic solvents**
 - + **Customizable** specificity & selectivity
- **Sensitive to high H_2O_2** concentrations

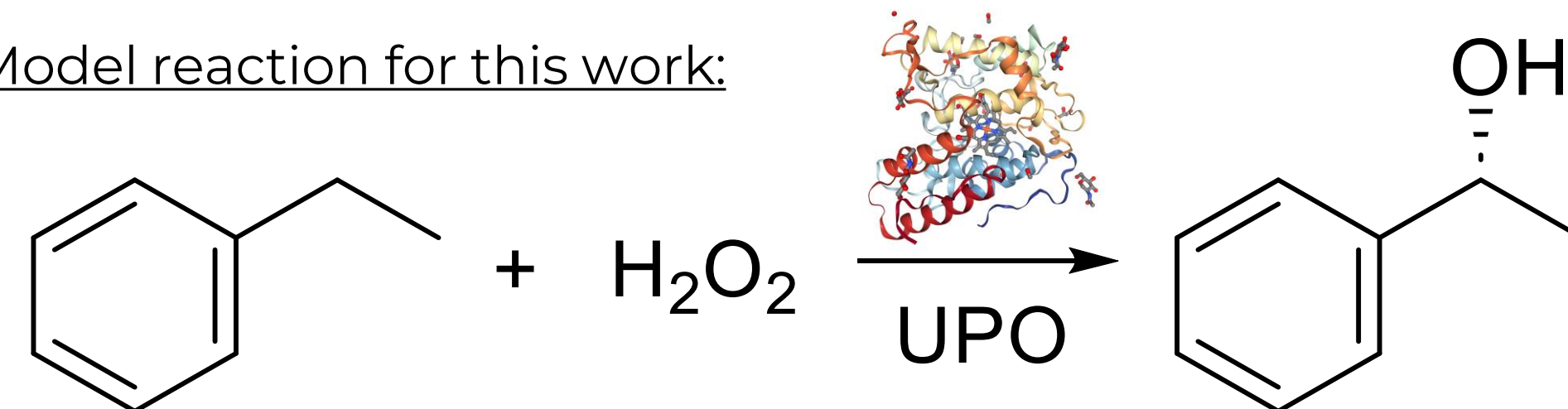


Method for creating **Hybrid Chemo-Enzymatic Catalysts (HCEHC)** developed by our team [4,5]

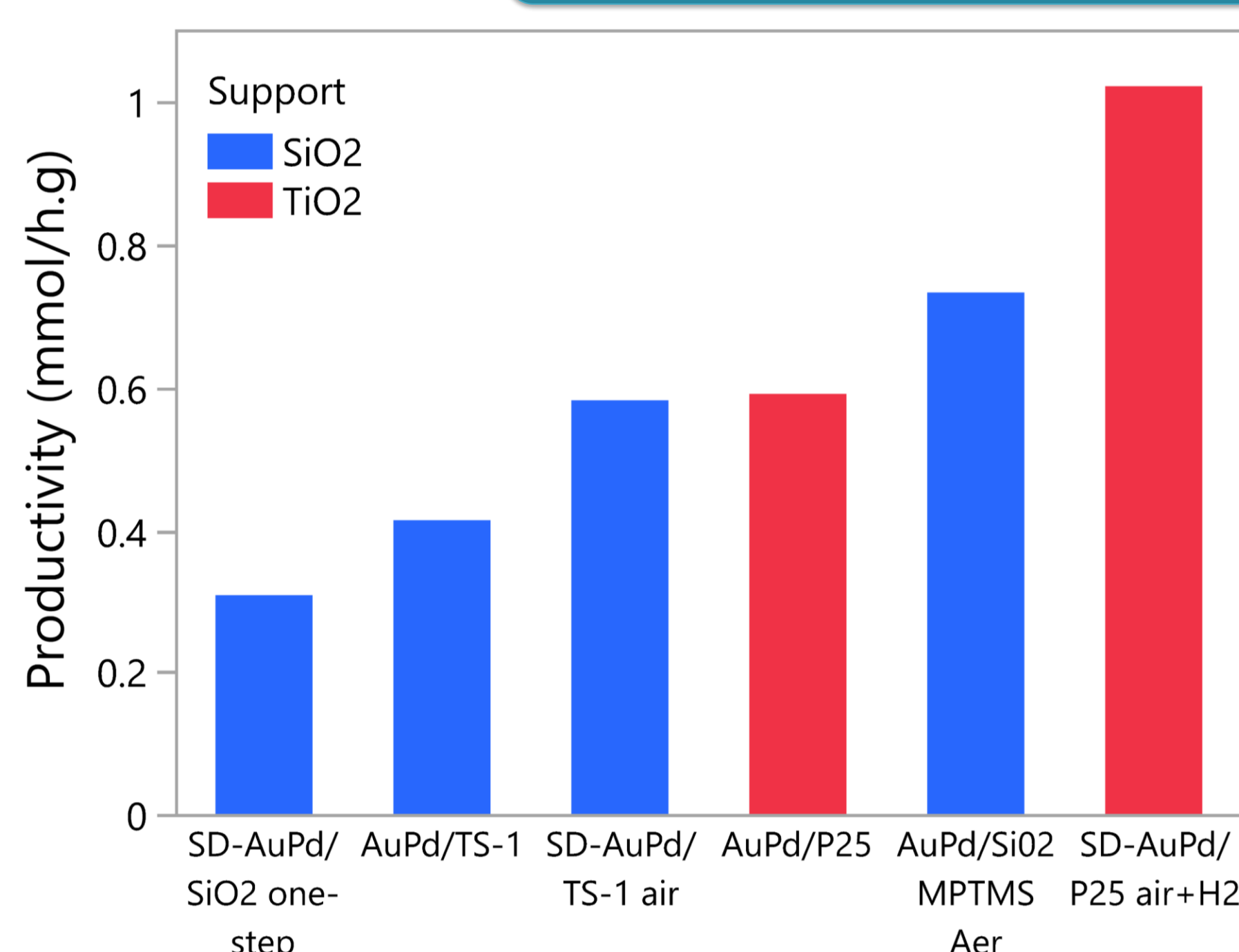
- ➔ Allows immobilization of enzymes on supports with few/weak binding sites
- ➔ Retains activities of both inorganic and biological catalysts
- ➔ Great for **cascade reactions**!

- H_2O_2 can be generated in room temperature water under low H_2 pressure using supported **Au-Pd nanoparticles**, typically on **TiO_2**
- Au-Pd/ TiO_2 have been proven to be a suitable source of H_2O_2 for UPOs in a one-pot system [3]

Model reaction for this work:



H_2O_2 production



- ☐ 22°C
- ☐ 0.3 bar H_2
- ☐ 2.7 bar dry air
- ☐ pH 7.6 - Tris-HCl 50mM

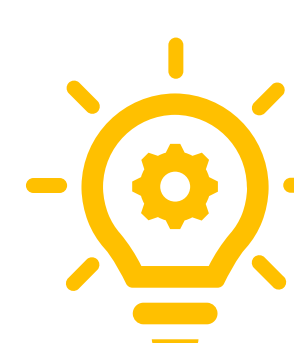
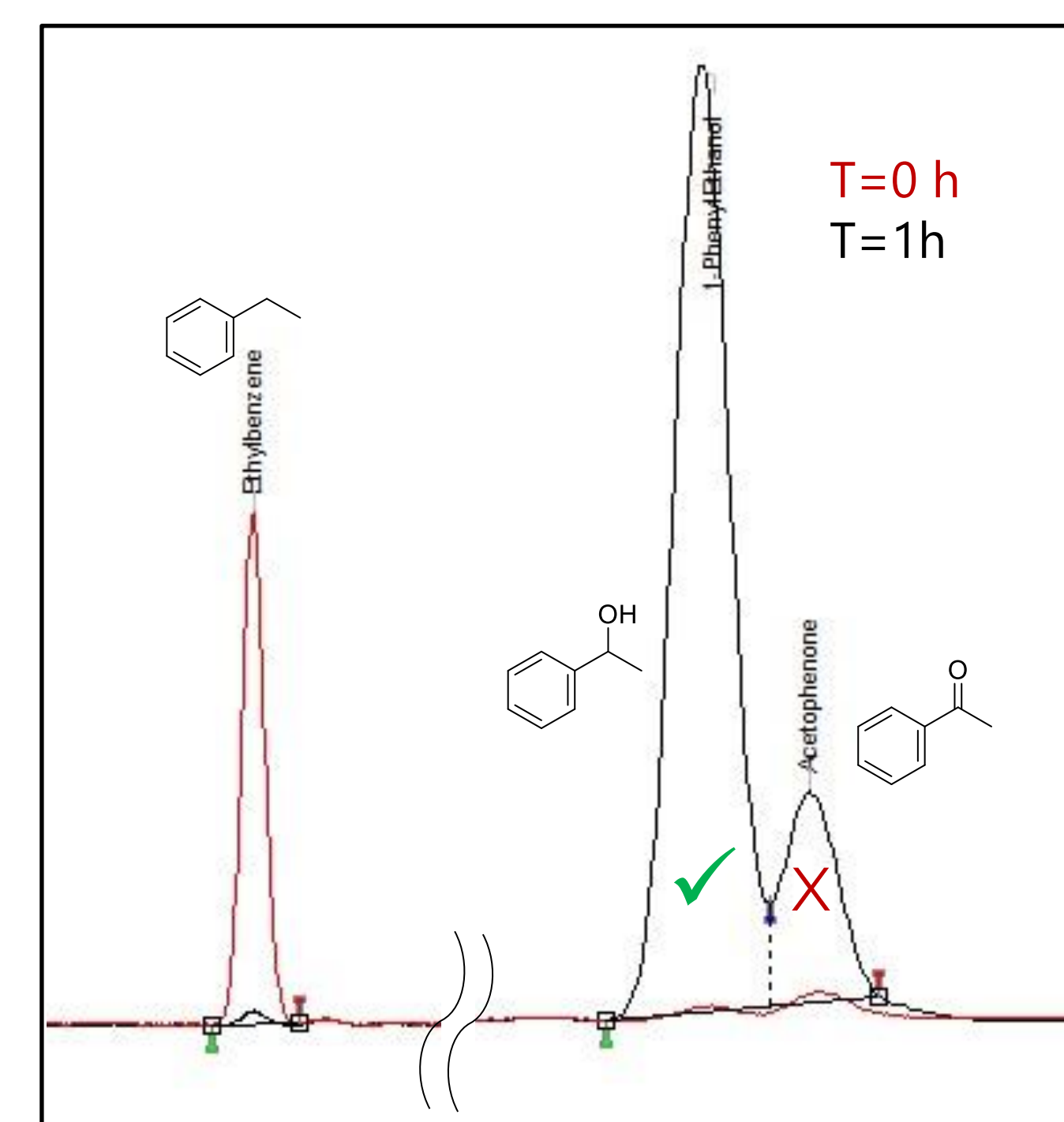
- ✓ Silicon-based supports are relevant
- ✓ Spray-drying (SD) increases activity



Cascade reaction

- ✓ One-pot cascade works as intended
- ✓ **Full conversion** of saturated solution after 1h with 1 mg_{cat}/mL
- ✗ Poor substrate miscibility with water: **low** and unreliable **concentrations**
- ✗ Low concentration favors overoxidation of product

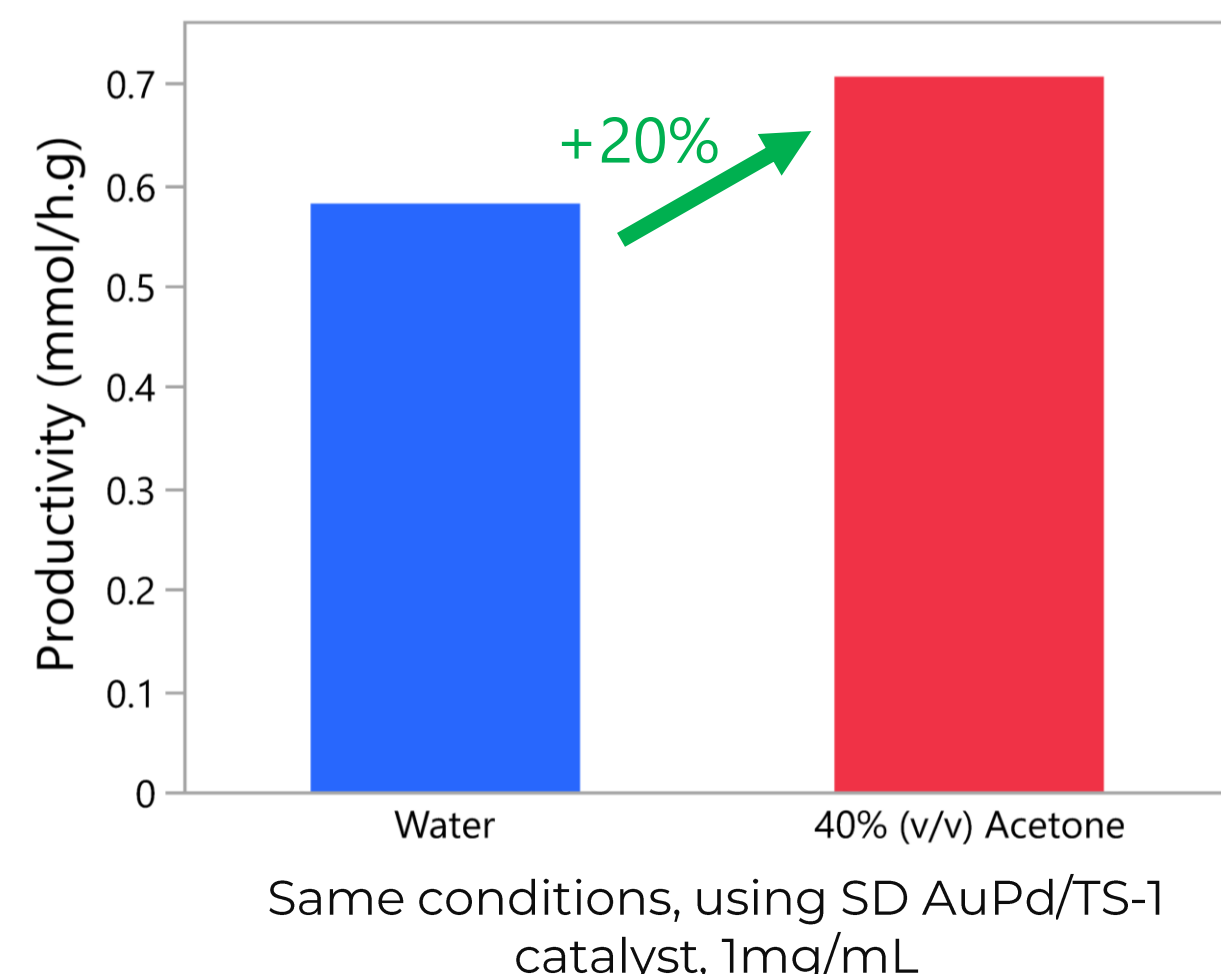
➔ Substrate **miscibility** needs to be **increased**!



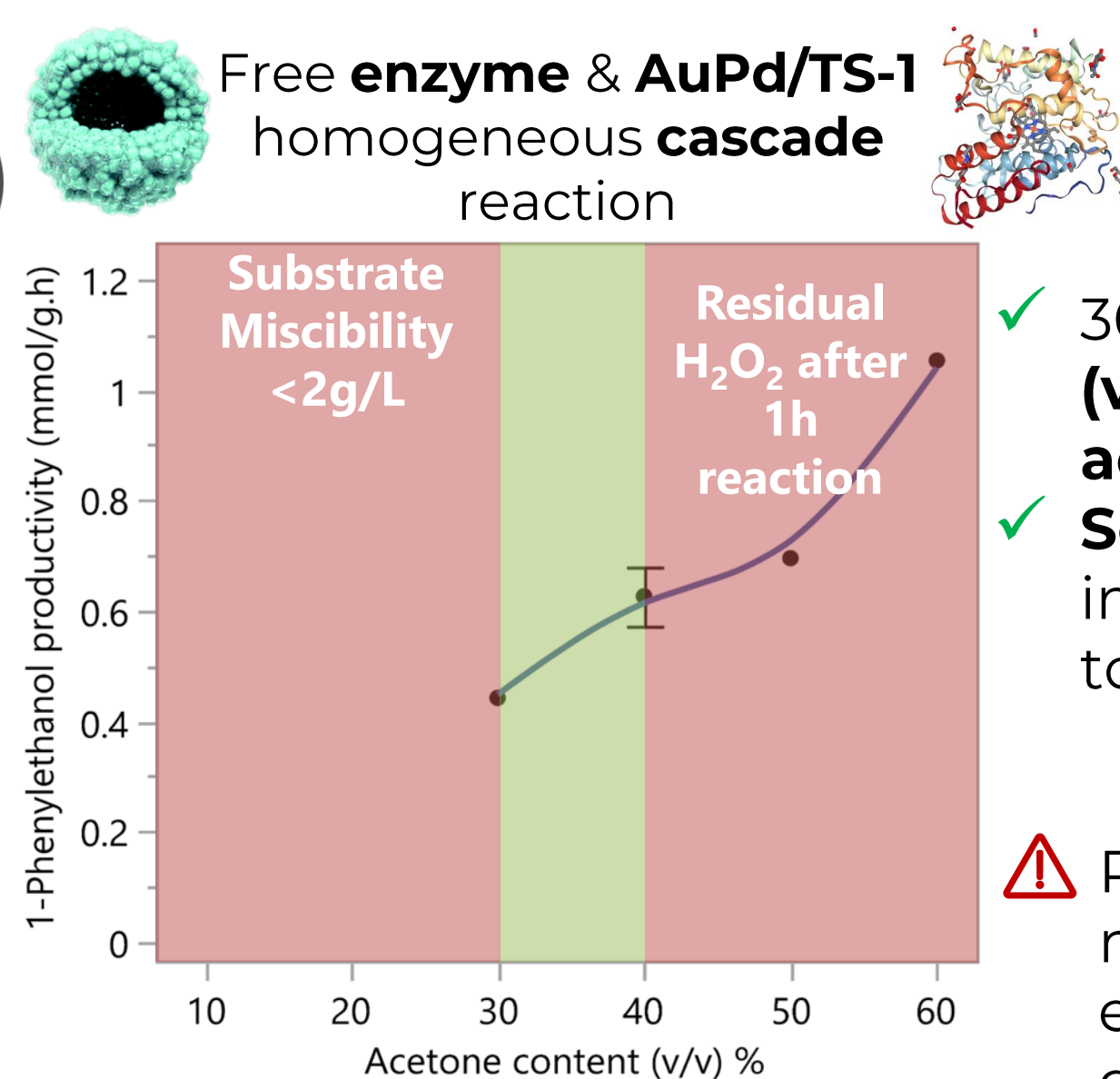
Acetone could serve as a non-competitive cosolvent for UPO!



High concentration of acetone **increases H_2O_2 productivity**



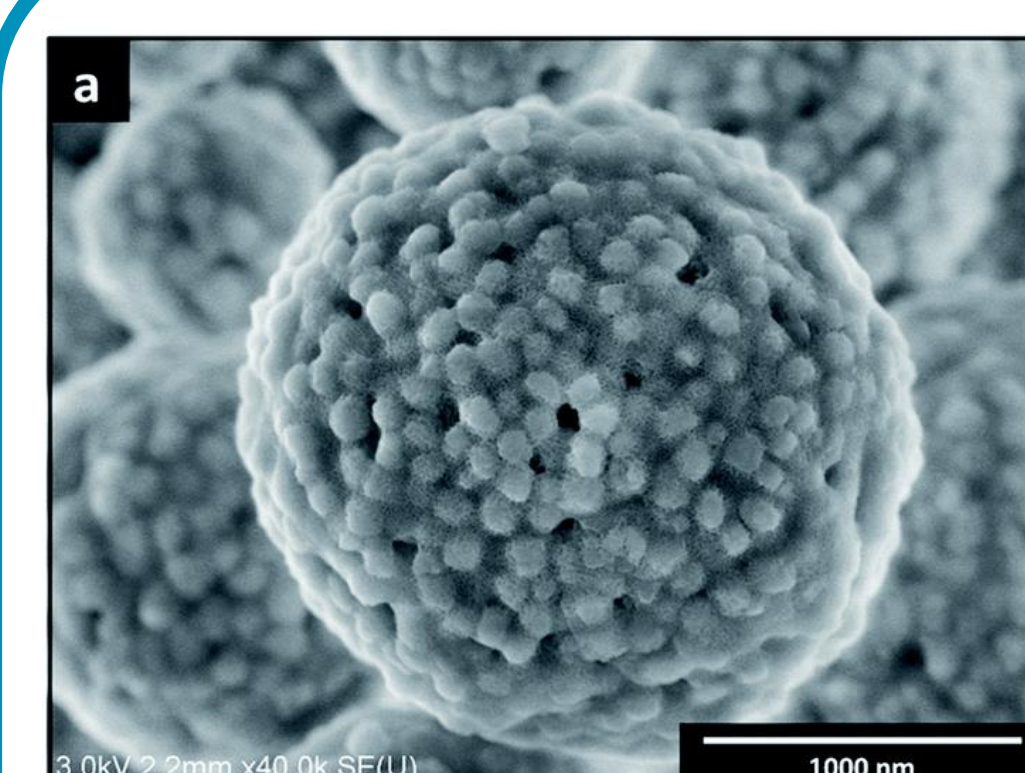
But how far can we push UPO in water:Acetone mixtures?



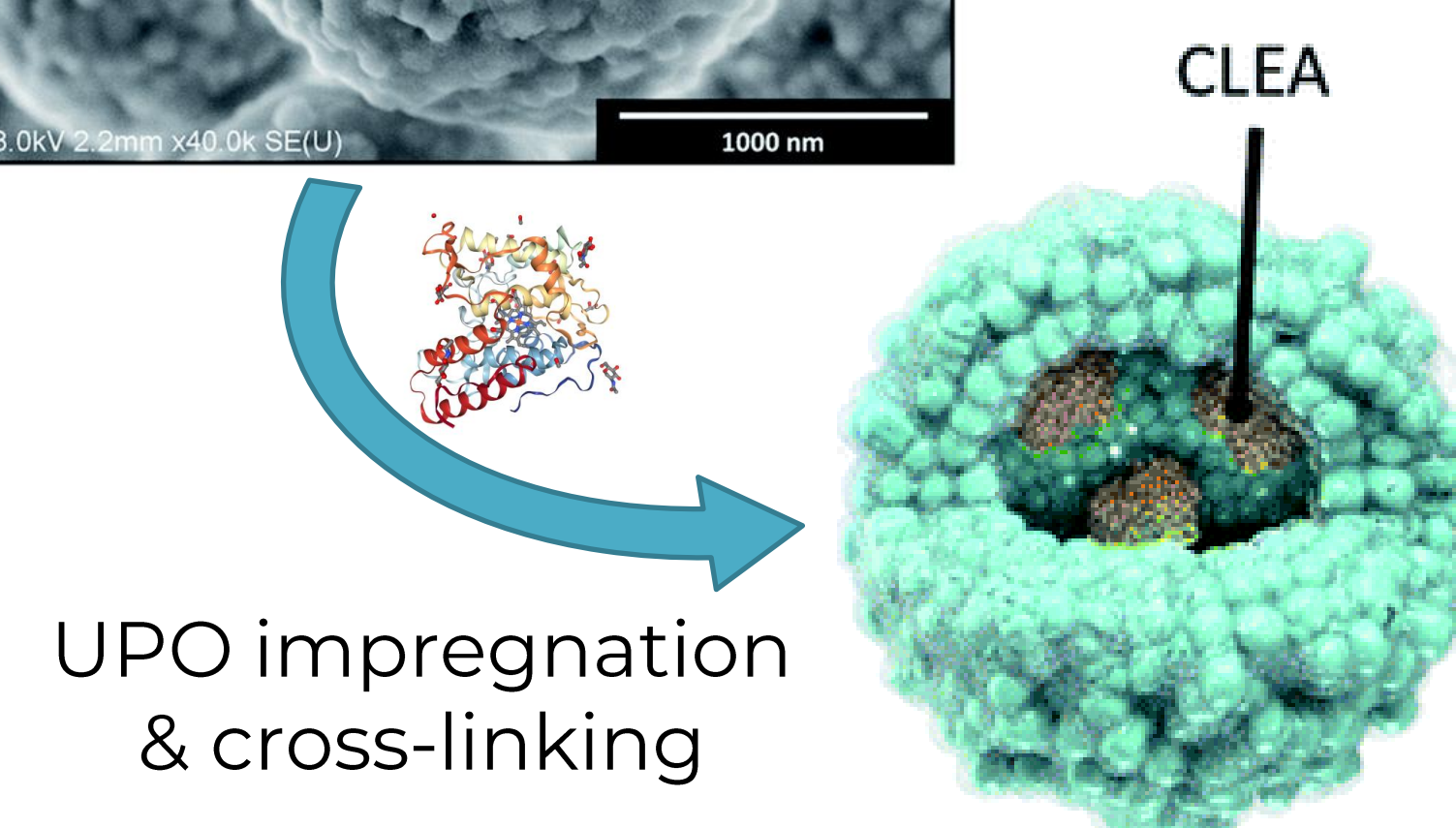
- ✓ 30 to 40 % (v/v) of **acetone**
- ✓ **Selectivity** increases to ~99%

⚠ Residual H_2O_2 may indicate enzyme deactivation!

HCEHC



TS-1 hollow microsphere

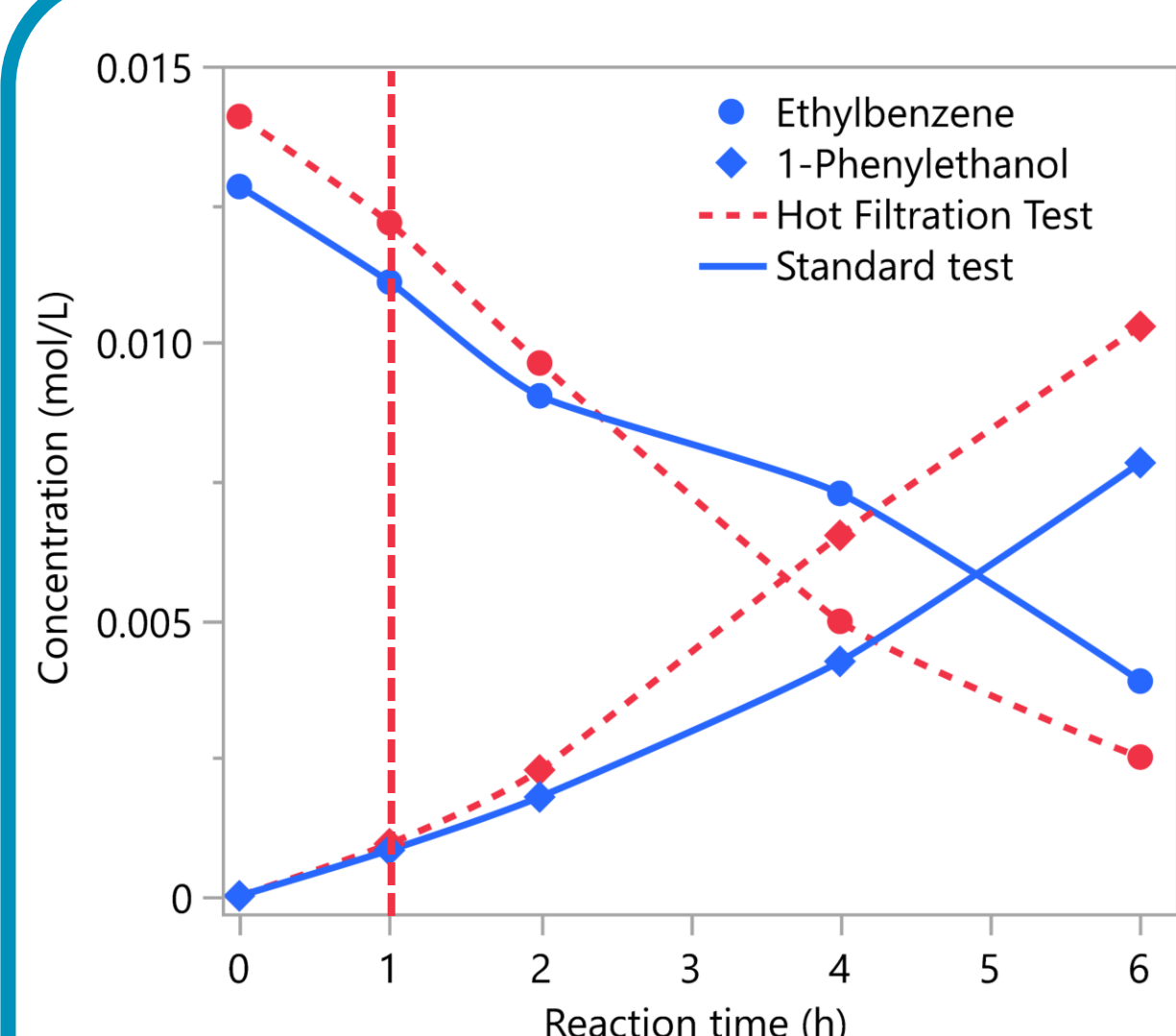


UPO impregnation & cross-linking



UPO @ SD-AuPd/TS-1

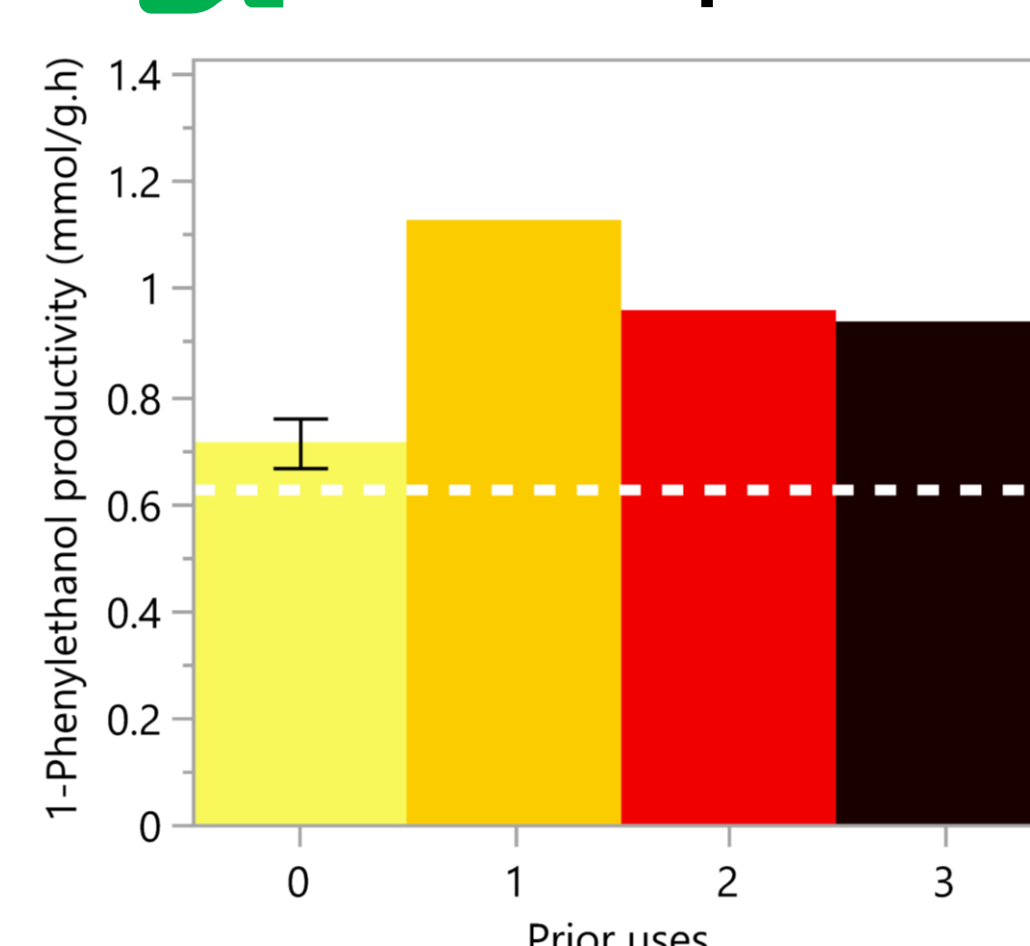
Catalytic performance of HCEHC



👎 Evident **leaching** of **UPO** in the medium **after 1h**

- ☐ 22°C
- ☐ 0.3 bar H_2
- ☐ 2.7 bar dry air
- ☐ pH 7,6 - Acetone + Tris-HCl 50mM (40/60 % v/v)
- ☐ ~1 mg_{cat}/mL
- ☐ HFT: catalyst removal @t=1h, replaced with SD AuPd/TS-1

Performance **increases** after **subsequent uses**



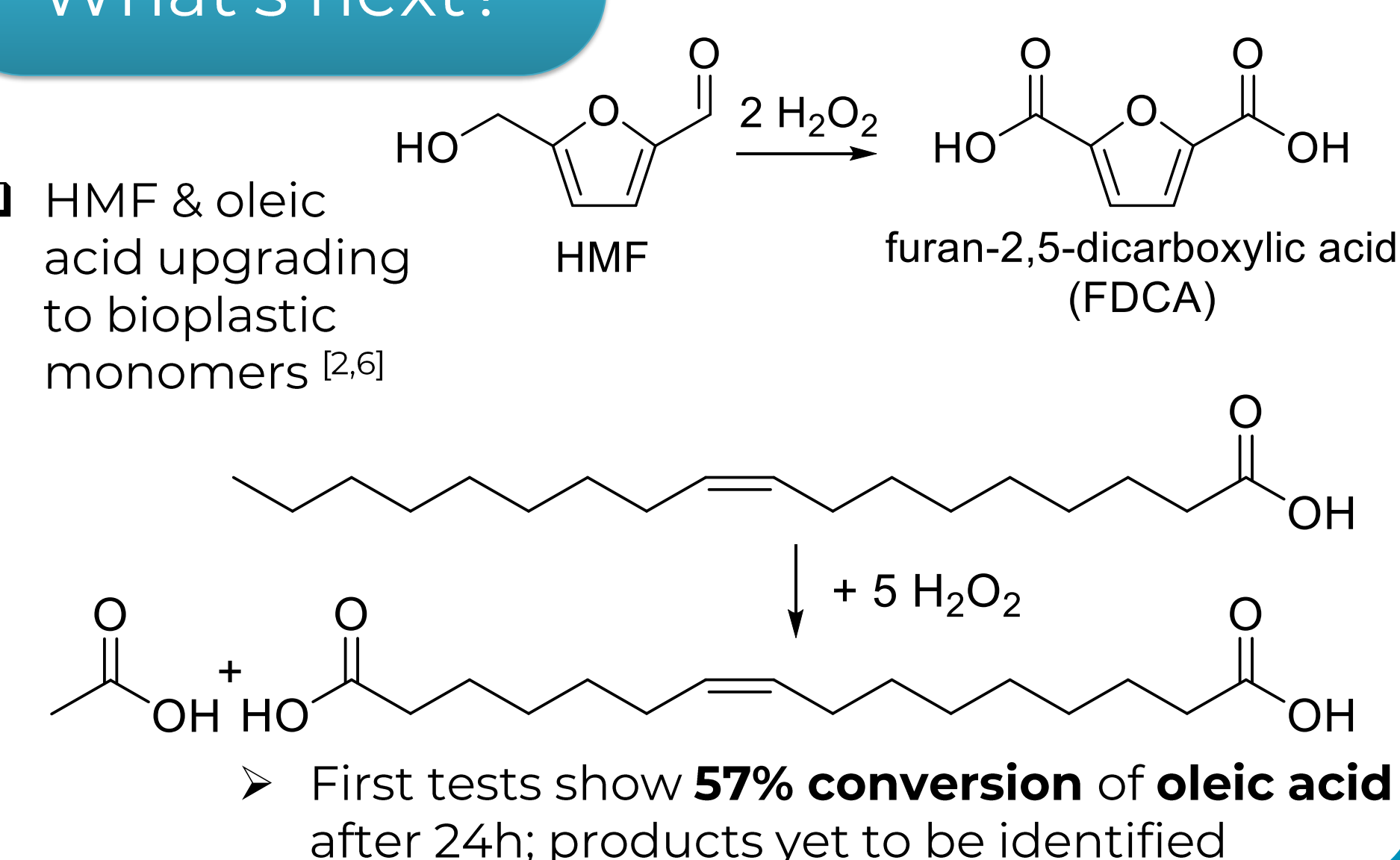
- ☐ Catalyst filtered and washed 3x with buffer between uses
- ✓ **Better** than homogeneous cascade (white dotted line)
- ✓ Argument for **active site proximity** effect



HCEHC overloaded with UPO?
Surface may be encumbered?

What's next?

- ☐ HMF & oleic acid upgrading to bioplastic monomers [2,6]



➢ First tests show **57% conversion** of **oleic acid** after 24h; products yet to be identified

[1] Hobisch, M.; Holtmann, D.; Gomez de Santos, P.; Alcalde, M.; Hollmann, F.; Kara, S. Biotechnol. Adv. 2021, 51, 107615. [2] Martin-Diaz, J.; Molina-Espeja, P.; Hofrichter, M.; Hollmann, F.; Alcalde, M., Biotechnol. Bioeng. 2021, 118 (8), 3002–3014.

[3] Freakley, S. J.; Kochius, S.; van Marwijk, J.; Fenner, C.; Lewis, R. J.; Baldenius, K.; Marais, S. S.; Opperman, D. J.; Harrison, S. T. L.; Alcalde, M.; Smit, M. S.; Hutchings, G. J., Nat. Commun. 2019, 10 (1), 4178.

[4] Smeets, V.; Baaziz, W.; Ersen, O.; Gaigneaux, E. M.; Boissière, C.; Sanchez, C.; Debecker, D. P., Chem. Sci. 2020, 11 (4), 954–961. [5] Debecker, D. P.; Smeets, V.; Van der Verren, M.; Meersseman Arango, H.; Kinnaer, M.; Devred, F., Curr. Opin. Green Sustain. Chem. 2021, 28, 100437. [6] Olmedo, A.; Ullrich, R.; Hofrichter, M.; del Río, J. C.; Martínez, Á. T.; Gutiérrez, A., Antioxidants 2022, 11 (4), 744.