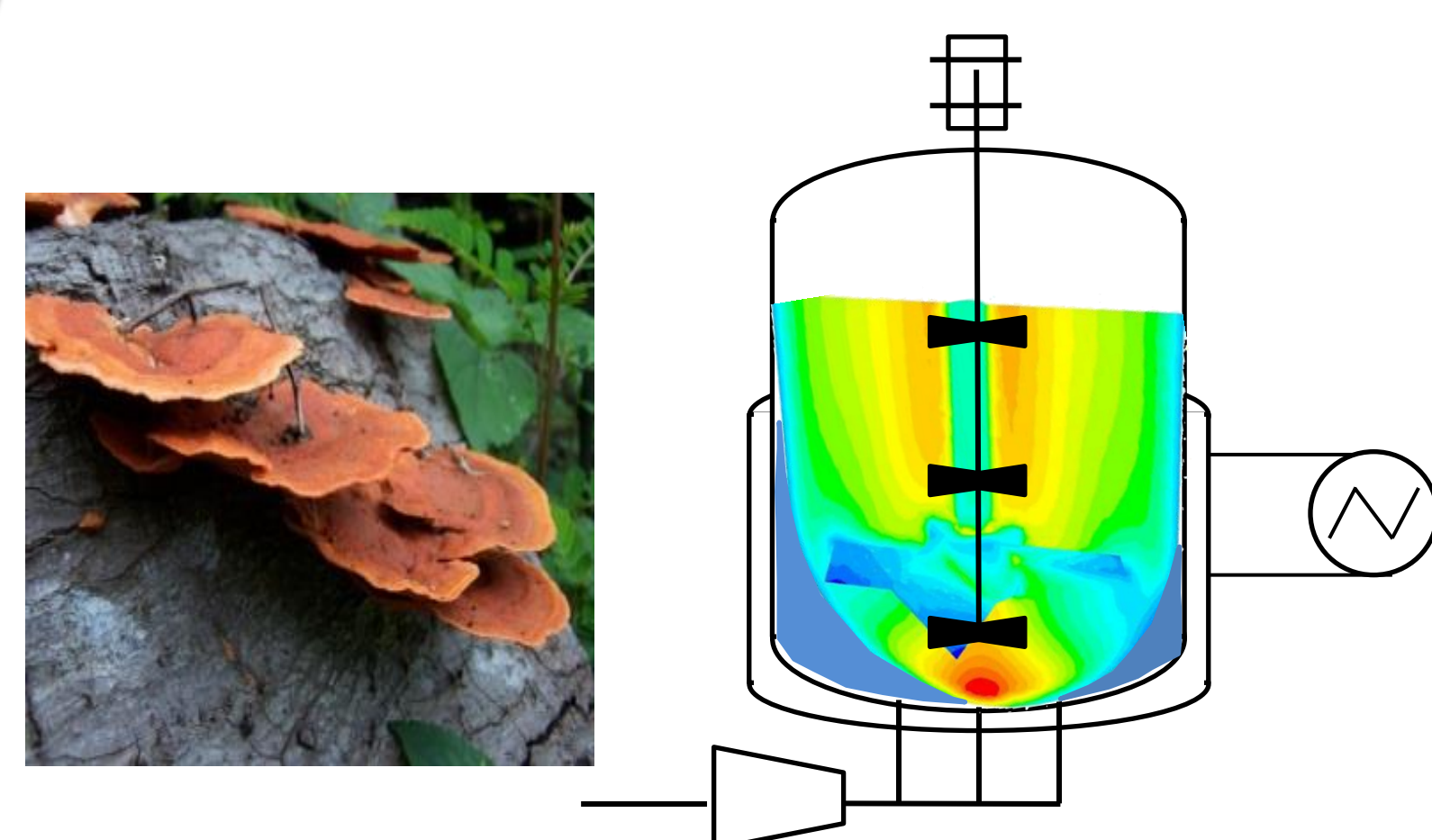


## Enzyme Processing Technologies From Biodiversity to Bioengineered Processes

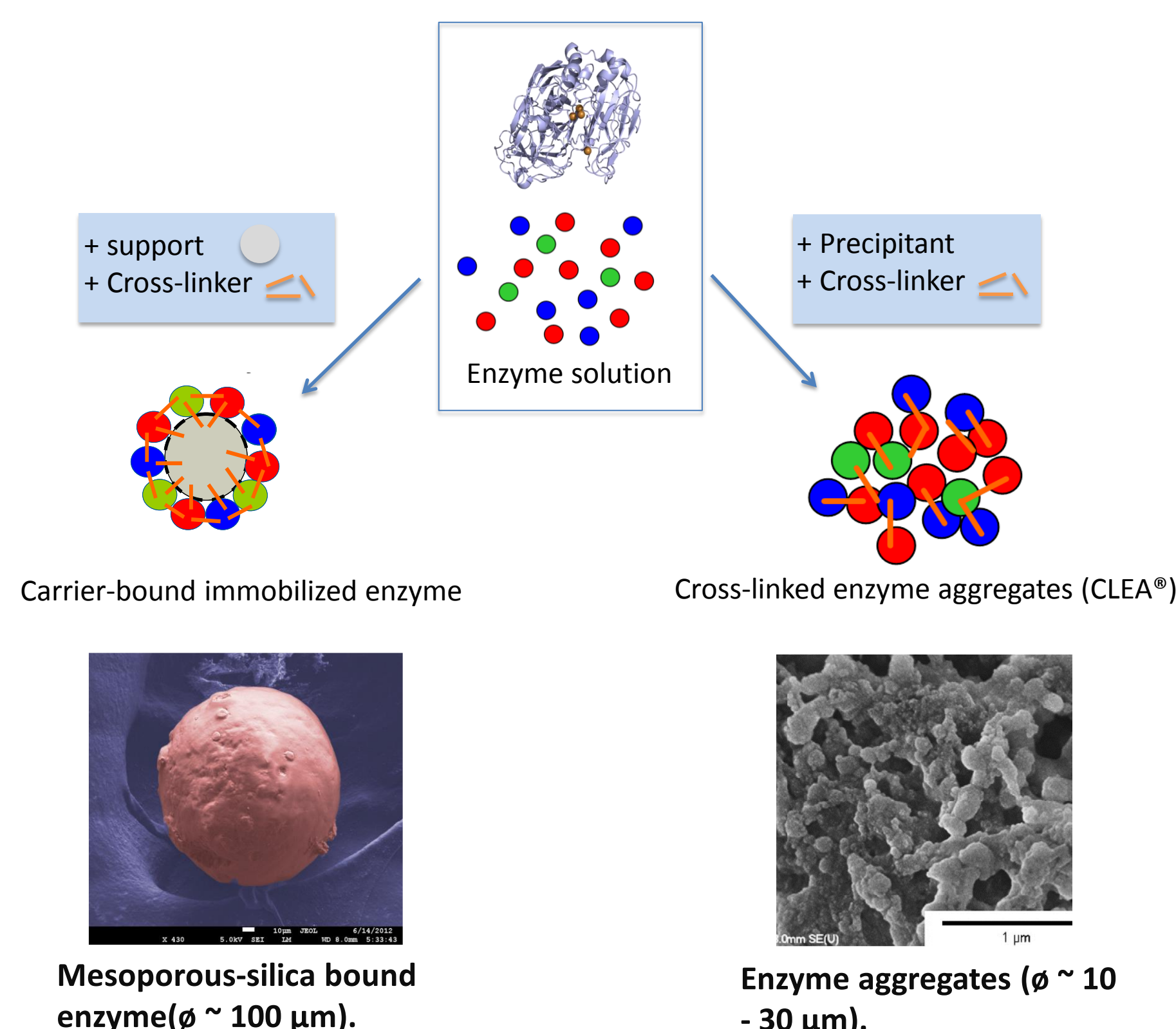
### Enzyme production



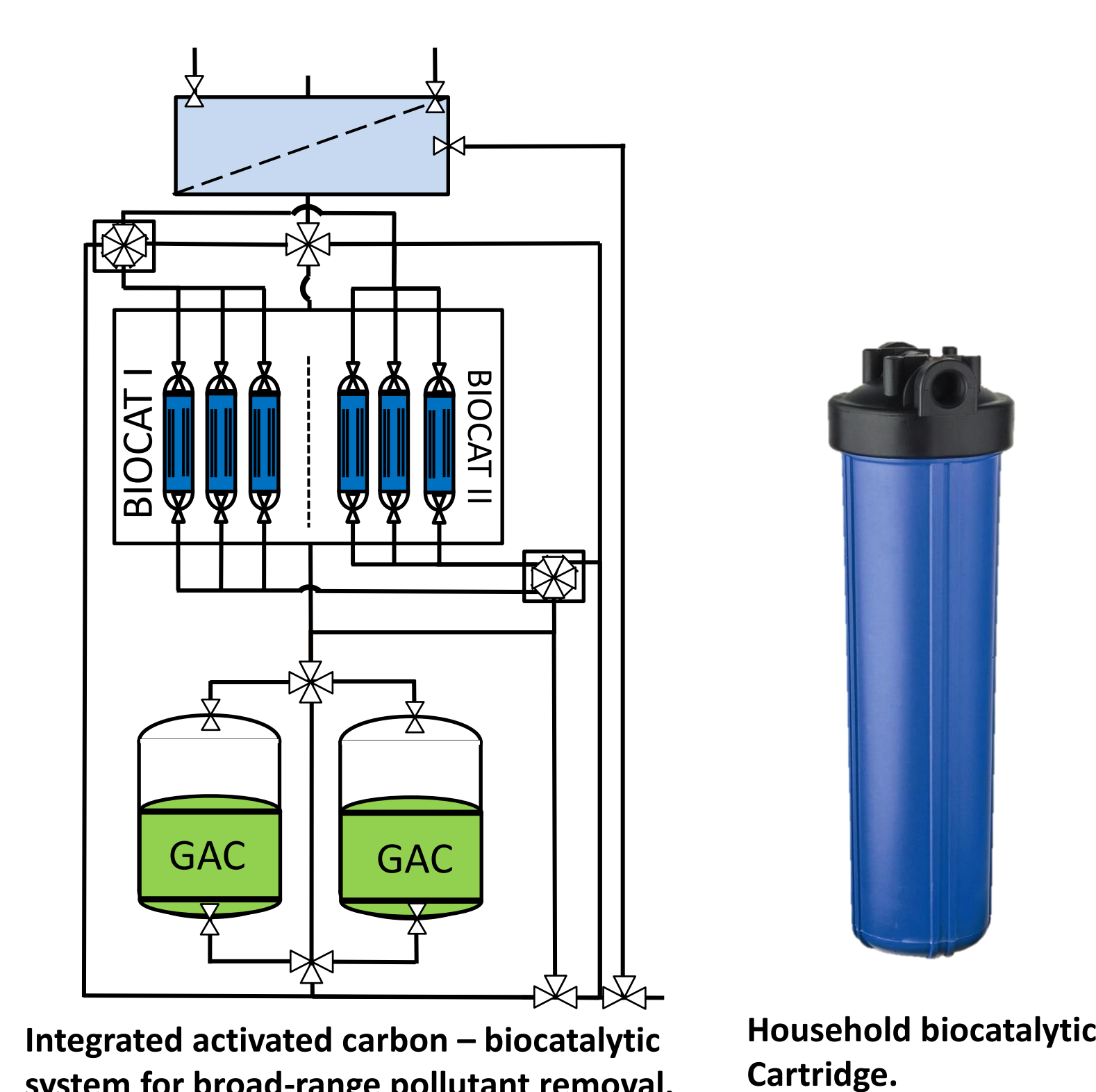
White rot fungi have a strong action on lignin thanks to an unspecific enzyme mechanism producing free radicals.

Computational fluid dynamic was used to evaluate the shear stress generated by mixing/aeration during fungal fermentation.

### Enzyme formulation

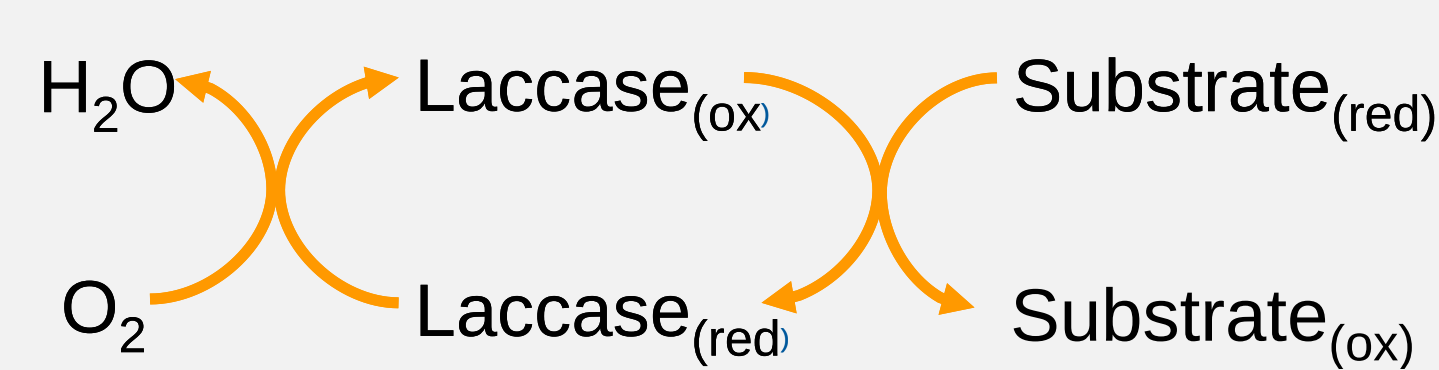


### Enzyme processes



White rot fungal strains were selected based on their exceptional laccase productivity.

Laccases are phenoloxidases (EC 1.10.3.2) having a broad-substrate specificity. They use oxygen as a final electron acceptor which render them very attractive for environmental applications<sup>1</sup>.



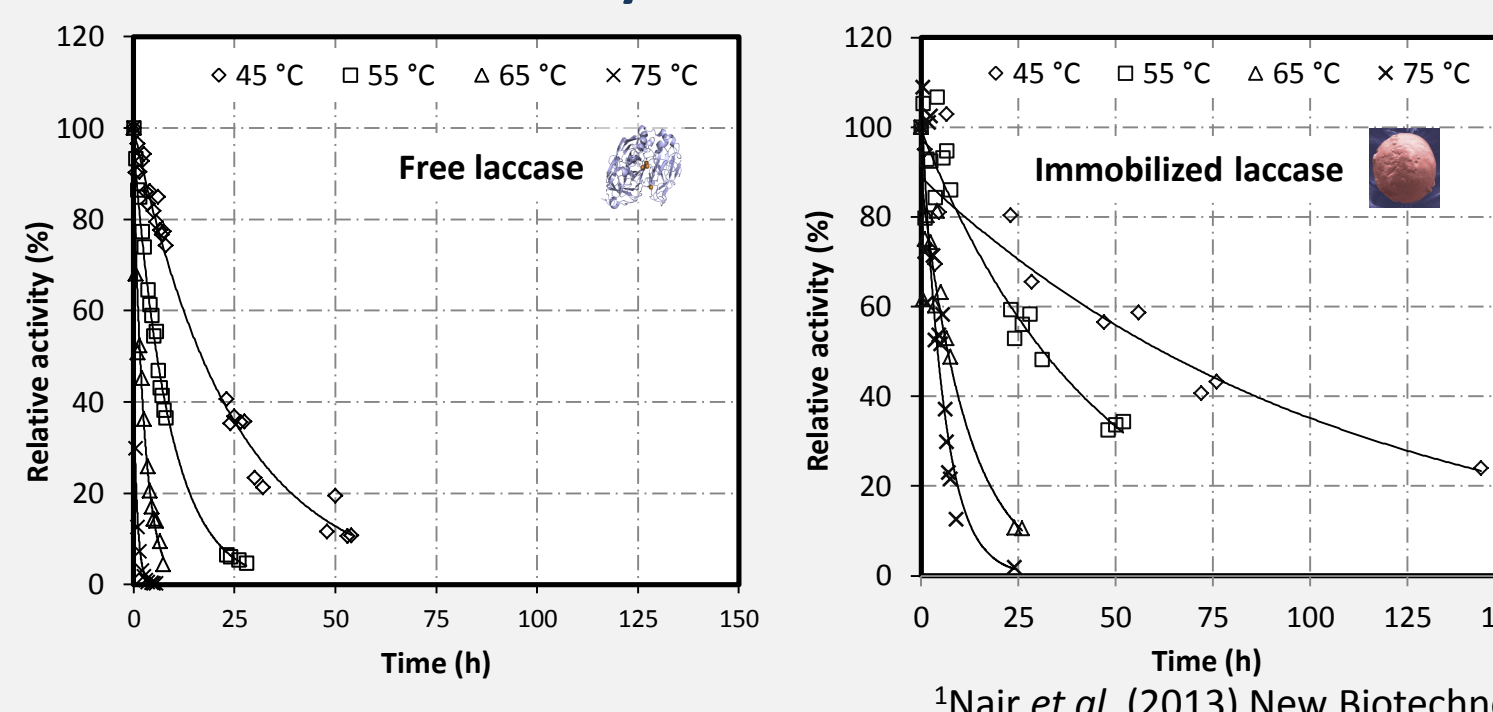
Bioprocesses were designed and optimized to produce and recover high laccase activities.

<sup>1</sup>Demarche et al. (2012) Biotechnol Adv

Biocatalytic material made of (co-)immobilized enzymes are formulated for heterogeneous biocatalysis applications.

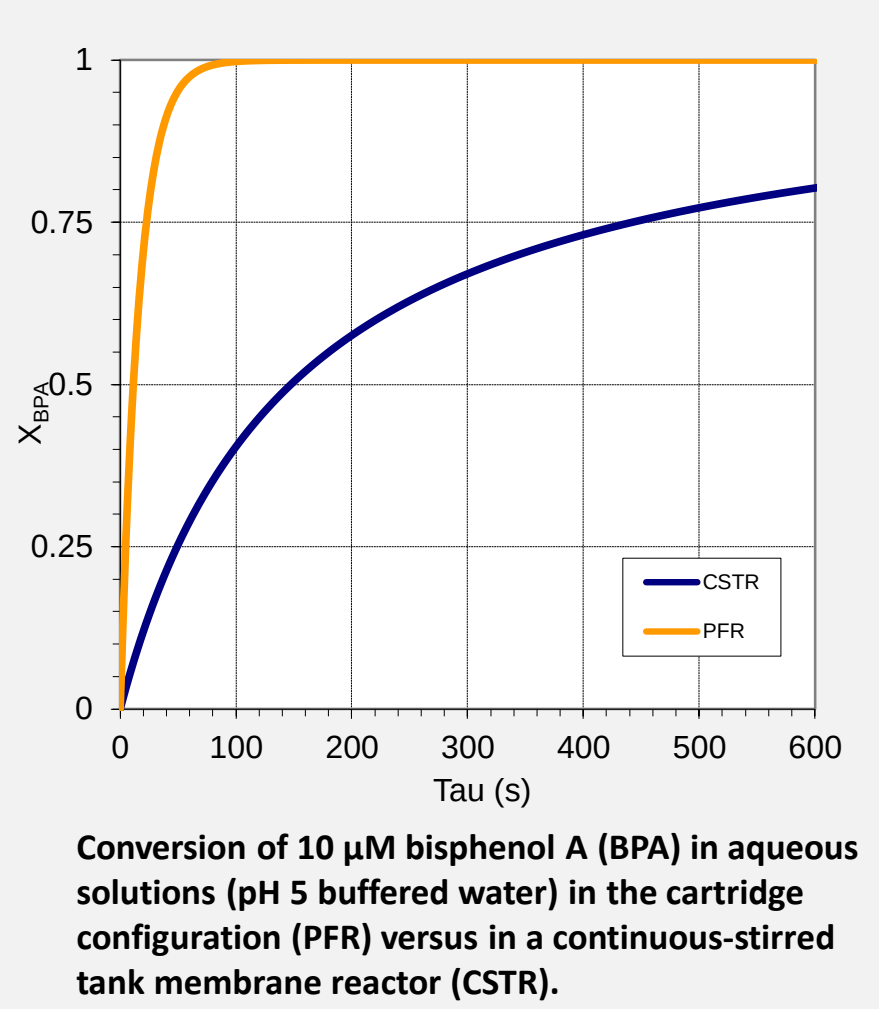
Insolubilization facilitates product recovery, allows biocatalyst recycling and continuous - flow through - processes. Last but not least, it extends biocatalyst life.

Immobilized enzyme are more thermostable<sup>2</sup>.



BIONEXYS aims to transform enzymatic mechanisms into **scalable and sustainable technological systems**. In-depth knowledge of process kinetics is necessary to achieve this goal.

The conversion rate of bisphenol A is two hundred times higher in the cartridge configuration than in continuous stirred-tank configurations.



## THE ULTIMATE CARTRIDGE FOR ENVIRONMENTAL CLEAN-UP

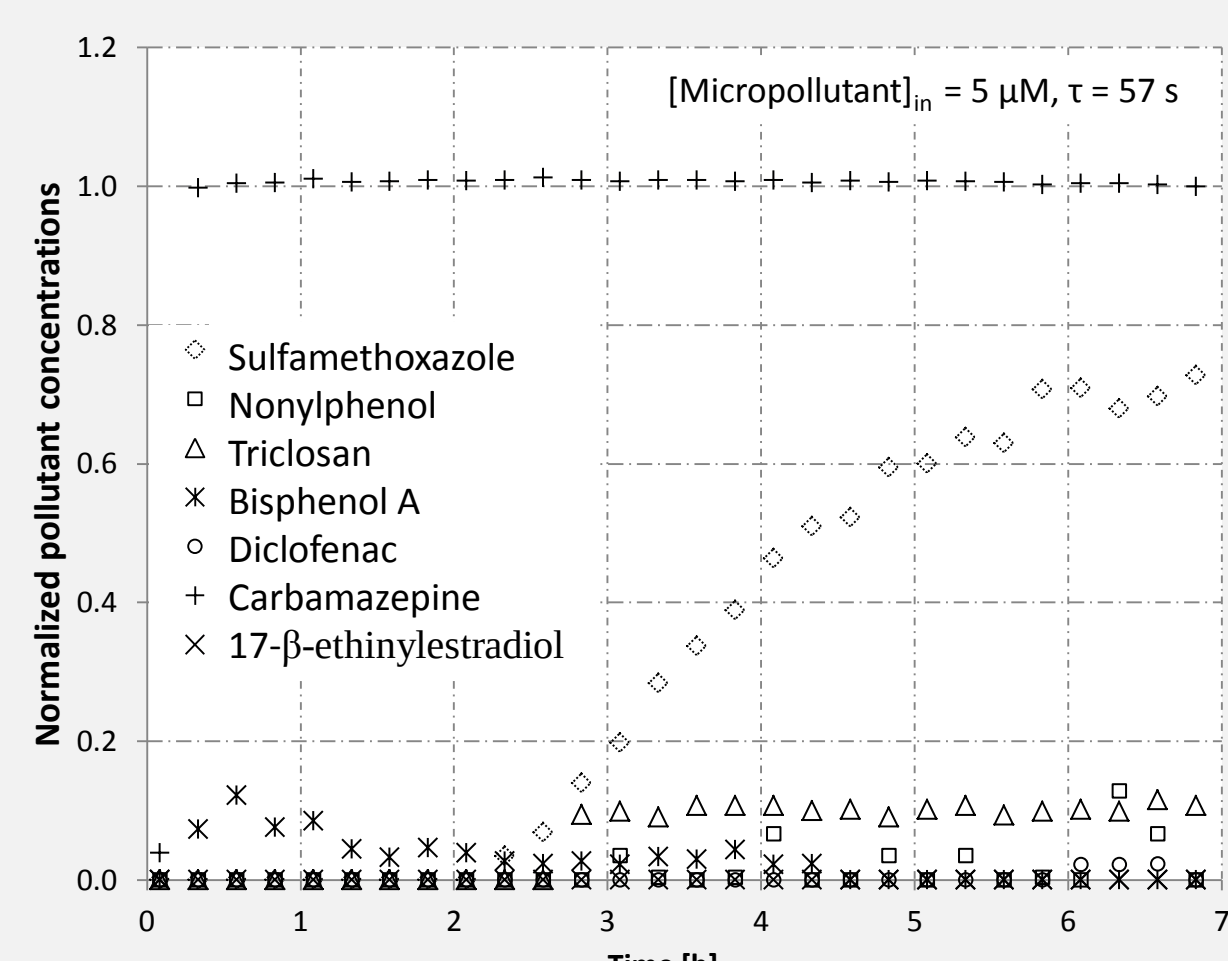
### Case study I

#### Targeting micropollutant in domestic wastewater

The removal of endocrine disruptors in the secondary effluent of a municipal WWTP

The laccase CG01 cartridge is currently operated in various conditions to gain information on its performance towards the micropollutant removal in wastewater.

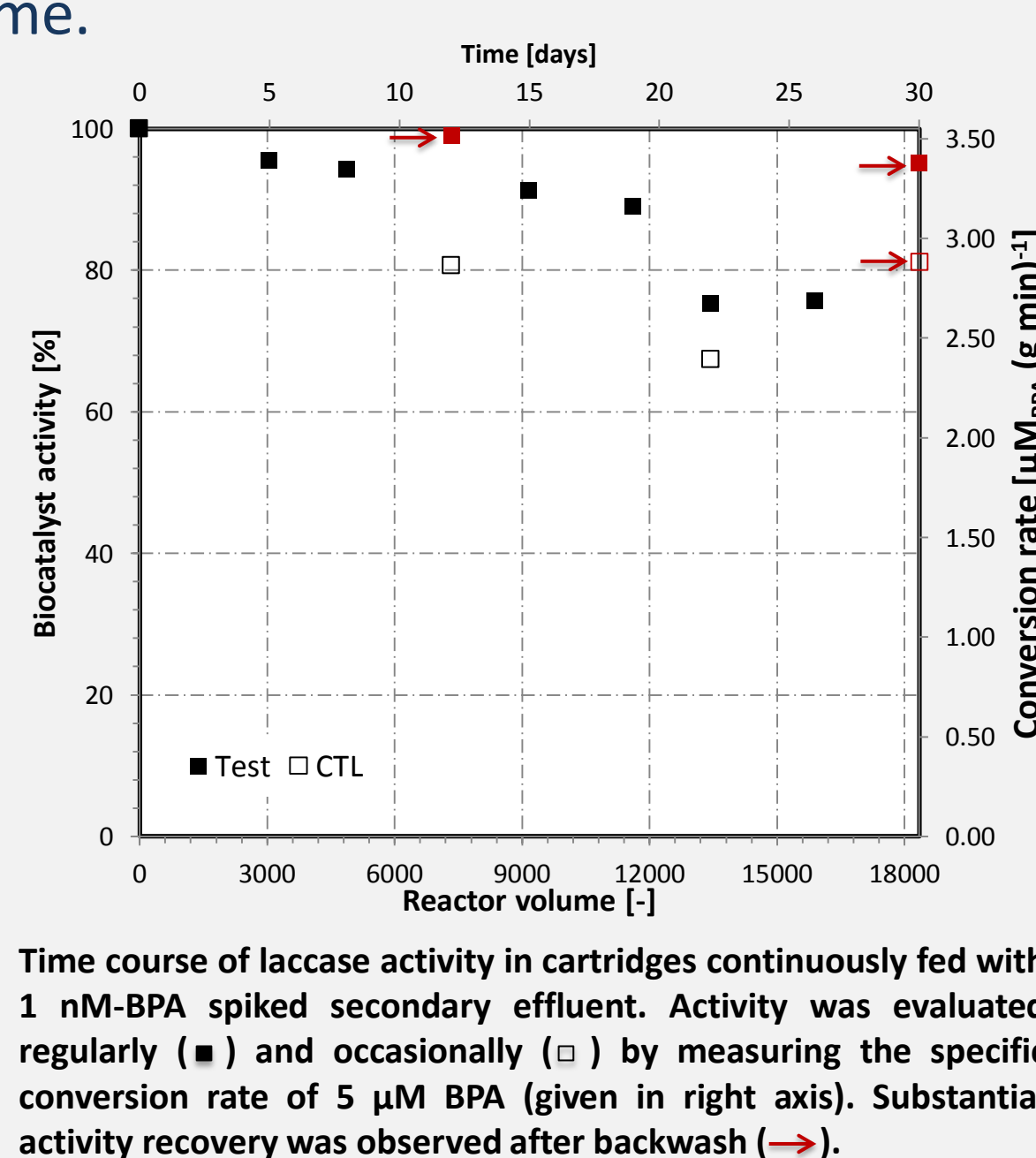
A cartridge run with a cocktail of micropollutants in water showed more than 90 % removal of BPA, NP, DF, TCS and EE2.



SMX, CBZ were recalcitrant to the biocatalytic treatment in the tested conditions with this particular enzyme.

The cartridge was continuously fed with secondary effluent from the WWTP of Louvain-la-Neuve.

The residual activity of the cartridge after 30 days of operation (~18,000 reactor volumes) was 80 to 95 % which reveals the **high stability of the biocatalytic material in wastewaters**.



Time course of laccase activity in cartridges continuously fed with 1 nM-BPA spiked secondary effluent. Activity was evaluated regularly (■) and occasionally (□) by measuring the specific conversion rate of 5 µM BPA (given in right axis). Substantial activity recovery was observed after backwash (→).

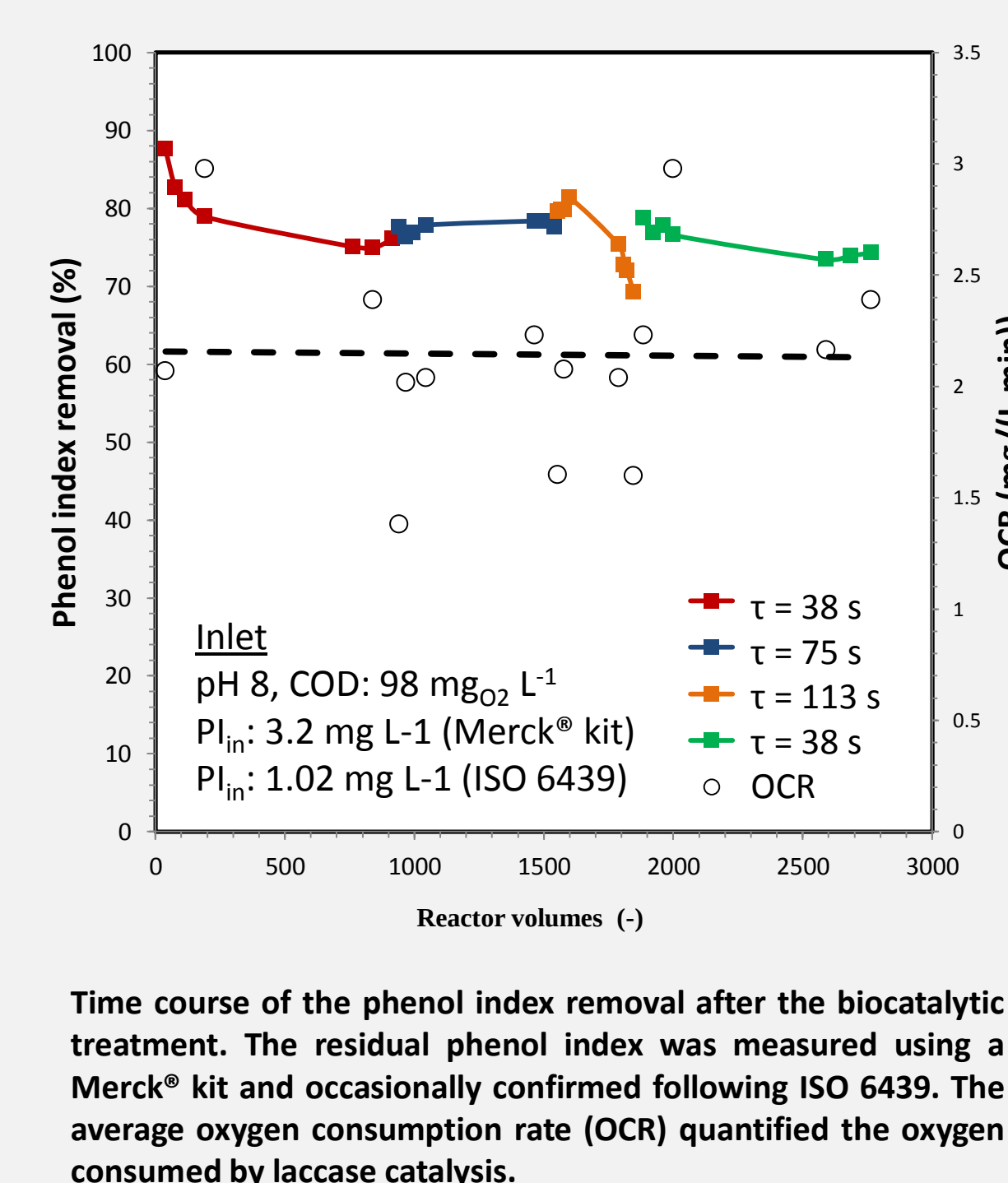
### Case study II

#### Targeting specific pollution in industrial wastewater

The abatement of phenol index in the effluent of a phenol-resin manufacturing plant

Phenol-rich secondary effluent from a manufacturing plant was continuously fed in the CU01 laccase cartridge and was allowed to react for 38 to 113 s according to the set flow.

The effluent was a complex mixture of substituted phenols (dimers and oligomers) with a phenol index (PI) of 1.02 mg L<sup>-1</sup> (ISO 6439) and an average chemical oxygen demand of ~100 mg<sub>O2</sub> L<sup>-1</sup>.



Time course of the phenol index removal after the biocatalytic treatment. The residual phenol index was measured using a Merck® kit and occasionally confirmed following ISO 6439. The average oxygen consumption rate (OCR) quantified the oxygen consumed by laccase catalysis.

A steady 75 % PI removal (89 % following ISO 6439 method) was measured **without significant enzyme deactivation** throughout the 4-days run.

The PI was always twice below the limit value of 0.2 mg L<sup>-1</sup>.

This case study demonstrates the tremendous potential of the **modular biocatalytic system for the tertiary treatment of industrial effluents** to meet current and upcoming environmental legislations.

A spin-off project



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